

-KEEP FOR REFERENCE-

-GUARDAR PARA REFERENCIA-

-GARDEZ POUR RÉFÉRENCE-



**DO NOT RETURN PRODUCT TO THE STORE**  
Individual stores do not stock parts.

**NO REGRESAS ESTA PRODUCTO A LA TIENDA**  
Las tiendas no tiene partes.

**NE RETOURNEZ PAS LE PRODUIT AU MAGASIN**  
Les magasins individuels ne gardent pas de pièces.

If a part is missing or damaged, please visit our website or call our toll-free customer service line. We will gladly ship your replacement parts FREE of charge.

Si las partes están perdidas o dañadas Por favor visite nuestra página de Internet o llame a nuestra línea de teléfono gratis de Servicio al Cliente. Nosotros le enviaremos sus repuestos sin cargo adicional, serán totalmente gratis.

Si une pièce est manquante ou endommagée, veuillez visiter notre site web ou appelez sans frais notre Service à la clientèle. Nous expédierons avec plaisir vos pièces de rechange GRATUITEMENT.

Need Parts or Assistance?

Nesacitas partes o Asistencia?

Besoin de Pièces ou d'assistance?

**WWW.SYSTEMBUILD.COM**

or call toll free:  
o llame a nuestra línea gratis: 1-866-452-4081  
ou appelez sans frais:

For prompt, reliable service; please have your assembly manual ready.

Para servicio mas rapido y reliable por favor tenga esta manual listo.

Pour un service rapide et fiable, s'il vous plait ayez votre livret d'assemblage en main.

## ⚠️ WARNING



Unit can tip over causing severe injury or death.

- Anchor unit to stud or wall.
- **DO NOT** allow children to climb on unit.
- Put heavy items on lower shelves or drawers.
- Read and follow all assembly instructions.

## ⚠️ ADVERTENCIA

Este mueble puede caerse por encima causando daño serio o la muerte

- Anolar el mueble a un espárrago muro.
- **NO** dejar que los niños suben por encima del mueble.
- Poner los articulos mas pesados en los tableros o cajones inferiores.
- Leer y seguir todos de los instuccionnes para el montaje.

## ⚠️ AVERTISSEMENT

L'unité peut basculer et causer des blessures graves ou la mort.

- Fixez l'unité au mur ou à un montant.
- Ne laissez **PAS** les enfants grimper sur le meuble
- Déposez les pièces lourdes sur les tablettes ou tiroirs du bas.
- Lire et suivre toutes les instructions d'assemblage.

Thank you for purchasing from SYSTEM BUILD.  
Visit [www.systembuild.com](http://www.systembuild.com) to view the limited warranty valid in the U.S. and Canada.

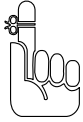
Gracias por haber comprado de SYSTEM BUILD.  
Visite [www.systembuild.com](http://www.systembuild.com) para ver la garantía limitada válida solamente en Estados Unidos y Canadá.  
SERVICIO A LA CLIENTELA DE SYSTEM BUILD

Merci pour votre achat de SYSTEM BUILD.  
Visitez [www.systembuild.com](http://www.systembuild.com) pour voir la garantie limitée valide au Canada et aux États-Unis.

## SYSTEM BUILD CONSUMER SERVICES

## SERVICE À LA CLIENTÈLE DE SYSTEM BUILD

Before starting – Antes de Empezar – Avant de débiter.



- Read each step carefully before starting. It is very important that each step is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.

Lea con cuidado cada paso antes de empezar. Es muy importante que cada paso se ejecute en el orden correcto, de lo contrario, tendrá dificultades en el ensamblaje.

Lisez chaque étape soigneusement avant de commencer. Il est très important que chaque étape de l'assemblage soit exécutée dans le bon ordre. Si ces étapes ne sont pas suivies dans l'ordre, des difficultés d'assemblage se produiront.

- Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Asegúrese de tener todas las piezas. Cada pieza está marcada con una etiqueta o con un sello en el lado sin acabado. Assurez-vous que toutes les pièces sont incluses. La plupart des pièces en bois sont étiquetées ou estampées sur le bord non-fini.

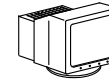
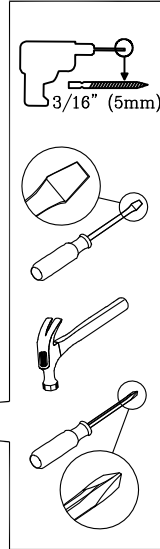
- Work in spacious area, preferably on a carpet, near the place the unit will be used. Ejecute el ensamblaje en un área espaciosa, de preferencia sobre alfombra y cerca del lugar donde se usará el mueble.

Travaillez dans un endroit spacieux, préférentiellement sur un tapis, près de l'endroit où le meuble sera utilisé.

- Have the following tools. Tenga las siguientes herramientas a la mano. Ayez les outils suivants à la portée de la main.

- Do not use power tools to assemble your furniture. Power tools may strip or damage the parts. No use herramientas eléctricas para ensamblar el mueble. Las herramientas eléctricas pueden dañar la unidad.

N'utilisez pas d'outils électriques pour assembler votre mobilier. Les outils électriques peuvent démonter ou endommager les pièces.



Visit our website:  
Visite nuestra página de internet:  
Visitez notre site Web:

[WWW.SYSTEMBUILD.COM](http://WWW.SYSTEMBUILD.COM)



Call us at:  
Llame al: 1-866-452-4081  
Téléphonez au:



Fax:  
Envíe un facsimil: 1-636-745-1005  
Envoyez une télécopie:



Write to: SYSTEM BUILD  
Escriba a: 410 East First Street South  
Écrivez à l'adresse: Wright City, MO 63390 USA  
Attention: Consumer Services

Monday – Friday  
9:00 am – 5:00 pm  
Central Time

Lunes – Viernes  
9:00 am – 5:00 pm  
Tiempo Central

Lundi-Vendredi  
9:00 am – 5:00 pm  
Heure Normale du Centre

### HELPFUL HINTS

- Visit our website for basic assembly tips and to order replacement parts.
- Identify, sort and count the parts before attempting assembly.
- Call our toll free number if you need assistance identifying parts.
- Compression dowels are tapped in with a hammer.
- Slides have lips only on the right side.
- Cam locks that are properly fastened on a horizontal board will face toward the center of the unit, on a vertical board the point on the lock will face the bottom.
- Back panels provide stability and support. Use all the nails provided.
- When nailing back panels to the unit, be sure there is equal distance on all sides to square the unit.
- Units without the back panel installed may collapse.
- Clean the product with your favorite furniture polish and a soft cloth. DO NOT USE harsh chemicals or abrasive cleaners.
- Move your new furniture carefully, with two people lift and carry the unit to a new location.
- Never push, pull or drag your furniture (especially on carpet).
- Your System Build furniture can be disassembled and reassembled to move.
- Additional parts are available for a nominal fee.

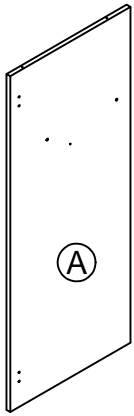
### NOTAS UTILES

- Visite nuestro página de internet para que siga los pasos básicos del montaje del mueble y ordene las partes que necesitan ser reemplazadas.
- Identifique, clasifique y cuente todas las partes antes de empezar el ensamblaje.
- Llame gratis al número de servicio al cliente si necesita ayuda con el montaje de la unidad.
- Las clavijas de compresión se taladran con un martillo.
- Las correderas del cajón solo tienen un borde en el lado derecho.
- En las piezas (tablas) horizontales, las cerraduras deben quedar al lado derecho cuando están colocadas apropiadamente. En el caso de una pieza (tabla) vertical, las cerraduras deben quedar hacia abajo.
- Los paneles traseros dan estabilidad al mueble. Use todos los clavos incluidos.
- Clave el panel trasero teniendo cuidado de mantener la misma distancia entre los clavos.
- Los muebles que no tienen el panel trasero pueden colapsar.
- Use cualquier producto que sea específico para limpiar muebles. No use químicos o sustancias abrasivas.
- Mueva su mueble con mucho cuidado y con la ayuda de otra persona levante y mueva el mueble a su lugar.
- Nunca empuje, jale o arrastre un mueble (especialmente sobre alfombra).
- Los muebles de System Build pueden ser ensamblados o desarmados para ser transportados.
- Por un pago nominal puede ordenar partes adicionales.

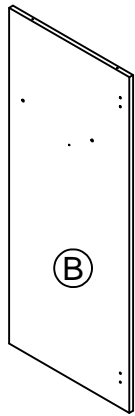
### NOTES UTILES

- Visitez notre site web pour obtenir des conseils de montage de base et pour commander des pièces de rechange.
- Identifiez, séparez et comptez les pièces avant d'entreprendre l'assemblage.
- Appelez à notre numéro sans frais si vous avez besoin d'aide pour identifier les pièces.
- Les goujons de compression sont insérés avec un marteau.
- Les glissières ont des rebords seulement sur le côté droit.
- Les serrures de came qui sont serrées sur une planche horizontale doivent faire face au centre de l'unité. Sur une planche verticale, la pointe de la serrure doit être orientée vers le bas.
- Les panneaux arrière stabilisent et soutiennent le meuble. Utilisez tous les clous fournis.
- En enfonçant les clous dans une planche, assurez-vous que toutes les distances entre les coins sont égales pour que l'unité soit carrée.
- Sans leur panneau arrière, les unités peuvent s'écrouler.
- Nettoyez le produit avec votre poli à meubles préféré et un linge doux. NE PAS UTILISER de produits chimiques ou de nettoyeurs abrasifs.
- Déplacez votre nouveau meuble avec soin, avec l'aide d'une autre personne et portez-le jusqu'à son nouvel emplacement.
- Ne jamais pousser ou traîner votre meuble (surtout sur un tapis).
- Votre meuble System Build peut être démonté puis ré-assemblé pour être déplacé.
- Il est possible d'obtenir des pièces supplémentaires à un prix modique.

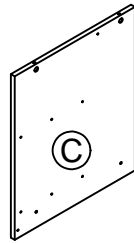
PARTS - PIEZAS - PIÈCES



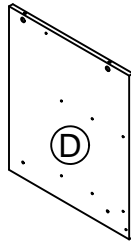
left upper panel  
panel izquierdo superior  
panneau gauche supérieur  
37256025010



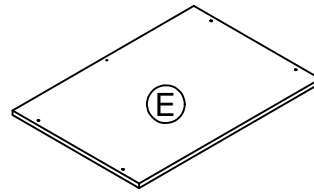
right upper panel  
panel derecho superior  
panneau droit supérieur  
37256025020



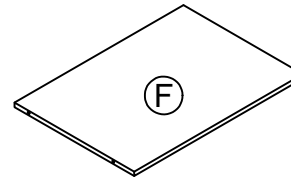
left lower panel  
panel izquierdo inferior  
panneau gauche inférieur  
37256025030



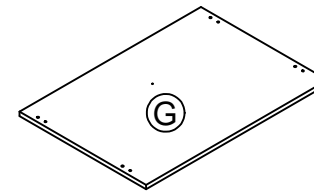
right lower panel  
panel derecho inferior  
panneau droit inférieur  
37256025040



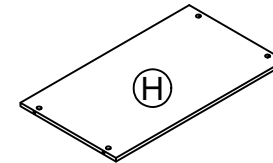
top  
cima  
dessus  
37256025050



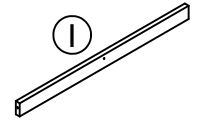
bottom  
fondo  
fond  
37256025060



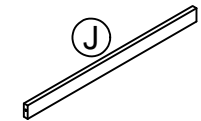
center shelf  
estante del centro  
étagère du centre  
37256025070



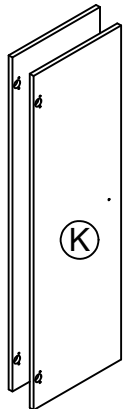
fixed shelf  
estante fijo  
étagère fixe  
37256025080



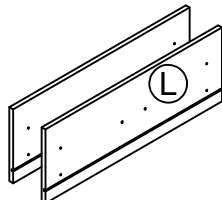
kick panel  
panel del frente  
panneau avant  
37256025090



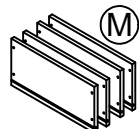
support  
soporte  
support  
37256000100



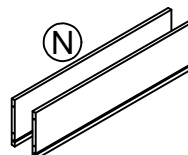
2 doors  
2 puertas  
2 portes  
37256025110



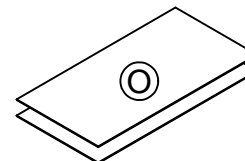
2 drawer fronts  
2 frentes del cajon  
2 devants de tiroir  
37256025120



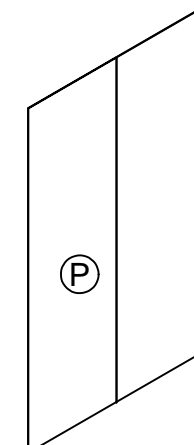
4 drawer sides  
4 lados de cajon  
4 côtés de tiroir  
37256302130



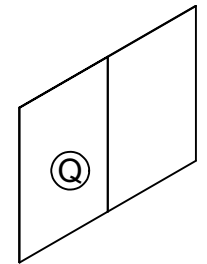
2 drawer backs  
2 traseros del cajon  
2 dos de tiroir  
37256302140



2 drawer bottoms  
2 fondos del cajon  
2 fonds de tiroir  
37256302150

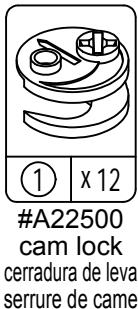


upper back panel  
panel trasero superior  
panneau arrière supérieur  
K72410000

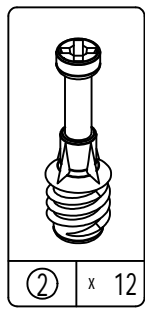


lower back panel  
panel trasero inferior  
panneau arrière inférieur  
K724100010

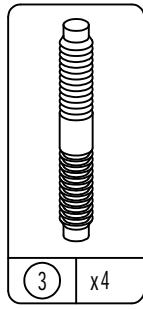
PARTS - PIEZAS - PIECES



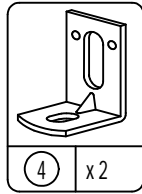
#A22500  
cam lock  
cerradura de leva  
serrure de came



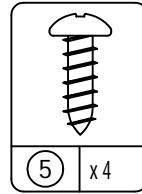
#A22510  
cam bolt  
perno de leva  
boulon de came



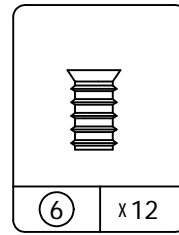
#A21520  
compression dowel  
clavija de compression  
goujon de compression



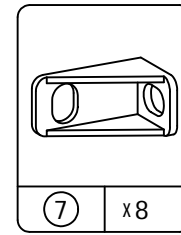
#A53600  
angle bracket  
anaquel del ángulo  
équerre



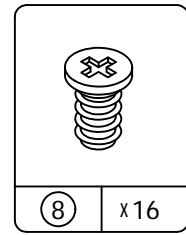
#A12210  
1/2" pan head  
cabeza redondo 1/2"  
tête ronde 1/2"



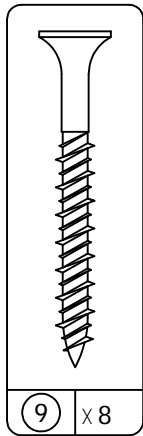
#A11070  
7/16" screw  
tornillo 7/16"  
vis 7/16"



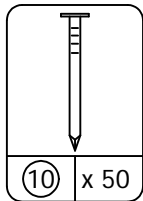
#A53760  
drawer bracket  
soporte del cajón  
support de tiroir



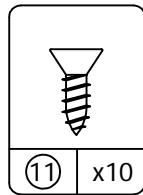
#A15600  
drawer screw  
tornillo euro del cajón  
vis de tiroir



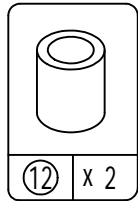
#A13410  
1 3/4" flat head  
cabeza plano 1 3/4"  
tête plate 1 3/4"



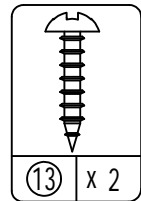
#A21110  
nail  
clavo  
clou



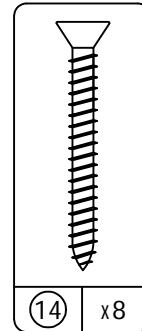
#A11080  
7/16" flat head  
cabeza plano 7/16"  
tête plate 7/16"



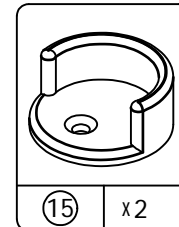
#A89020  
bumper  
parachoques  
pare-chocs



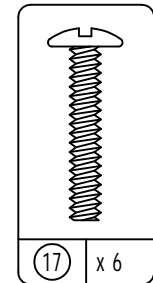
#A11195  
5/8" pan head  
cabeza redondo 5/8"  
tête ronde 5/8"



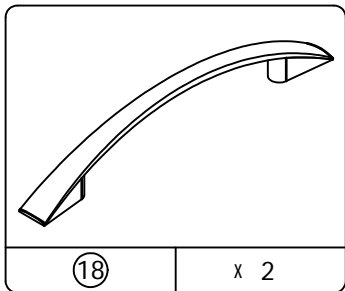
#A11600  
1-1/4" flat head  
cabeza plano 1-1/4"  
tête plate 1-1/4"



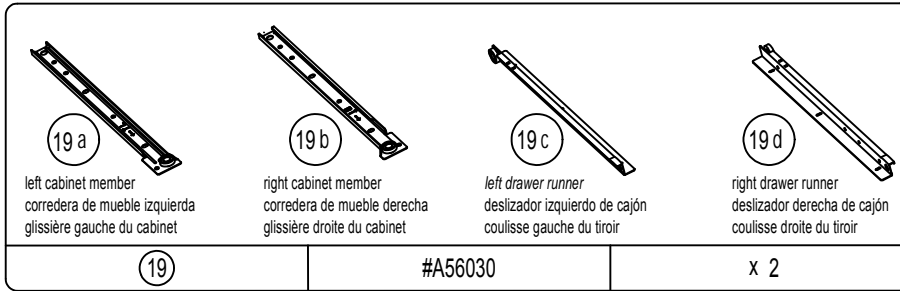
#A82020  
rod bracket  
soporte para la barra  
support pour tige



#A17400  
machine screw  
tornillo  
vis



#A52395  
handle  
puno  
poignée

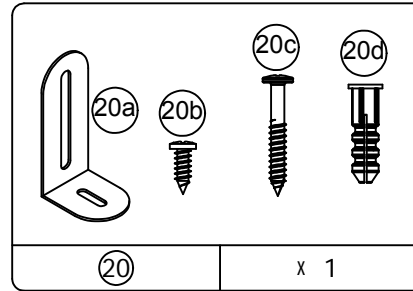


19 a  
left cabinet member  
corredera de mueble izquierda  
glissière gauche du cabinet

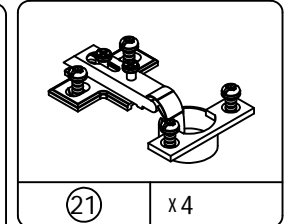
19 b  
right cabinet member  
corredera de mueble derecha  
glissière droite du cabinet

19 c  
left drawer runner  
deslizador izquierdo de cajón  
coulisse gauche du tiroir

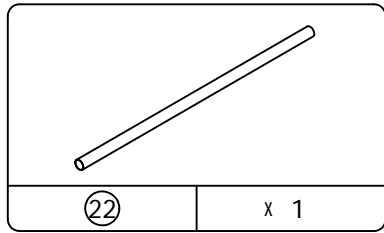
19 d  
right drawer runner  
deslizador derecha de cajón  
coulisse droite du tiroir



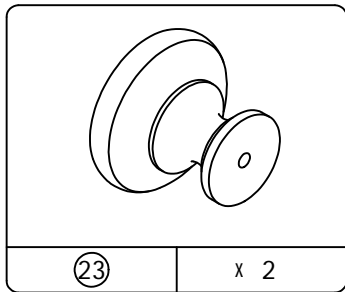
#A84050  
safety bracket kit  
juego del soporte de seguridad  
ensemble de support de sécurité



#A65615  
hinge  
bisagra  
charnière

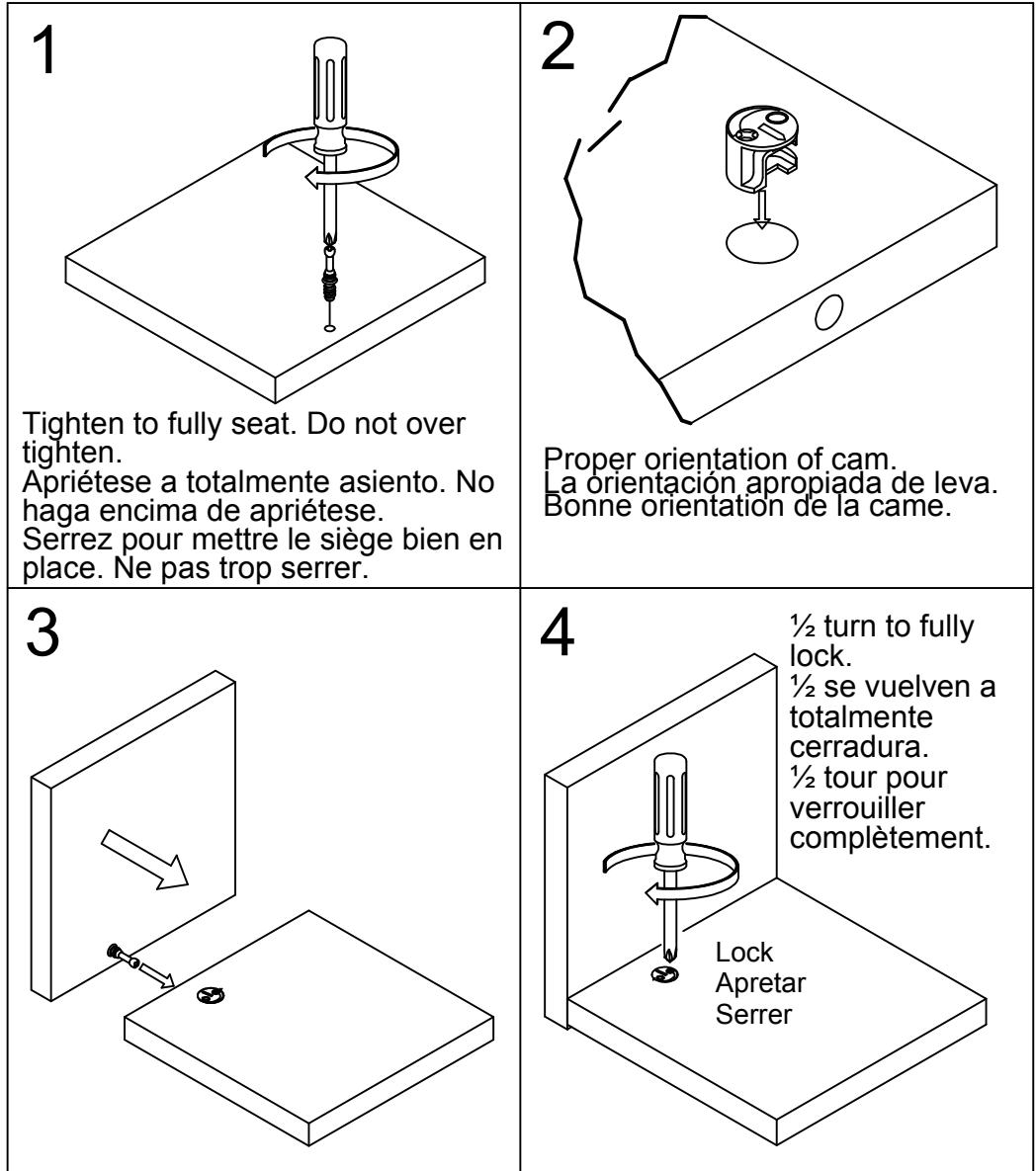


#120480  
closet rod  
barra del armario  
barre à vêtement

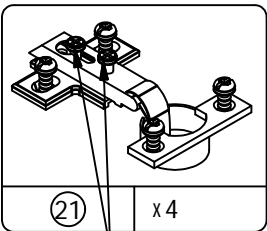
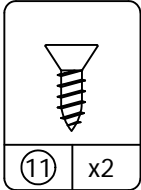
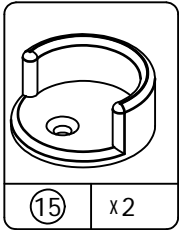
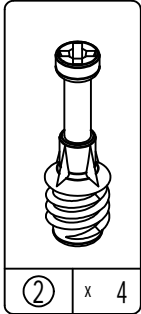


#A51545  
knob  
perilla  
bouton

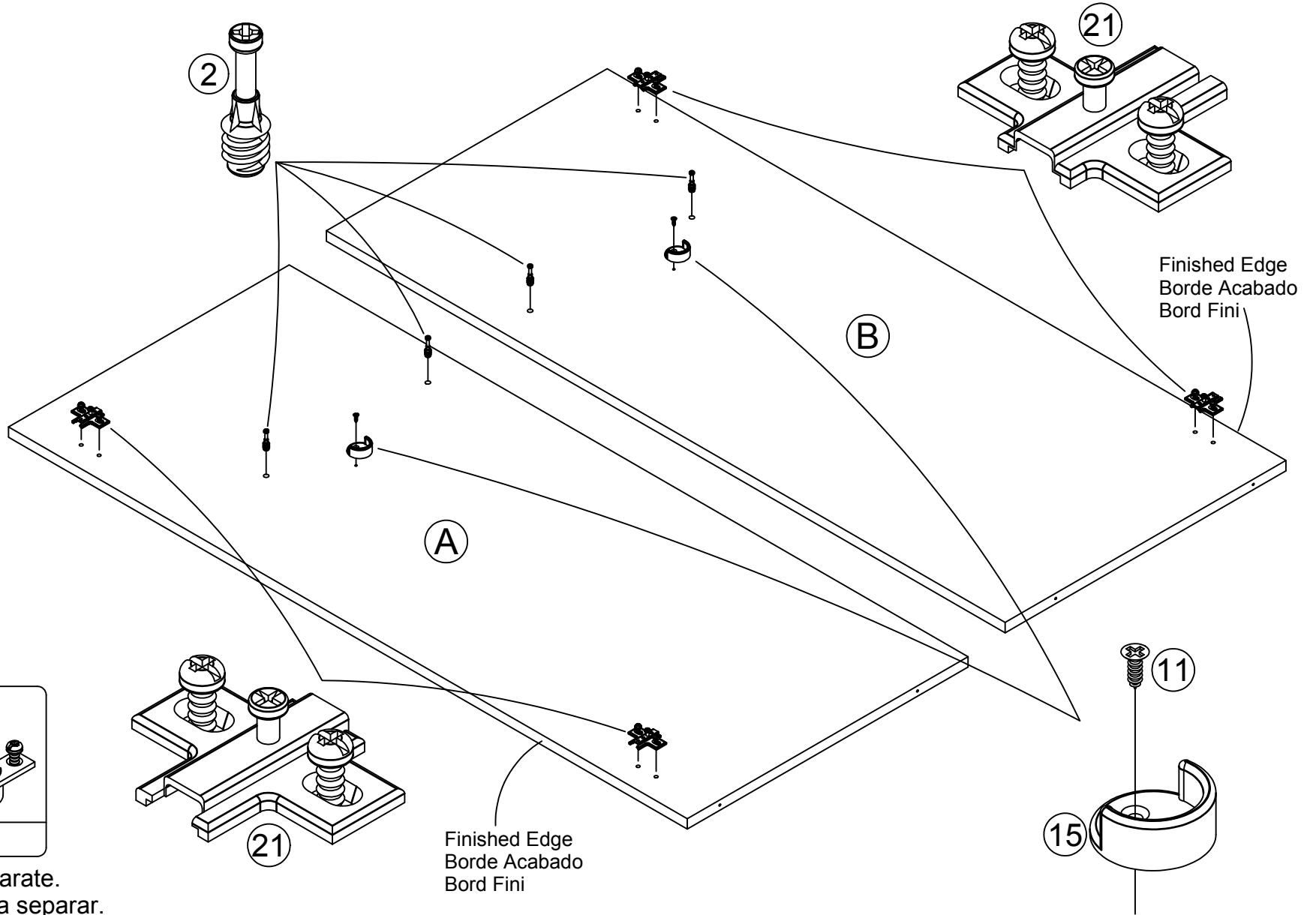
This illustration shows how the CAM fastening system works.  
Esta ilustración muestra el sistema de fijación de leva y como funciona.  
Cette illustration montre le système de fixation CAME et son fonctionnement.



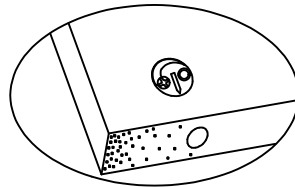
# 1



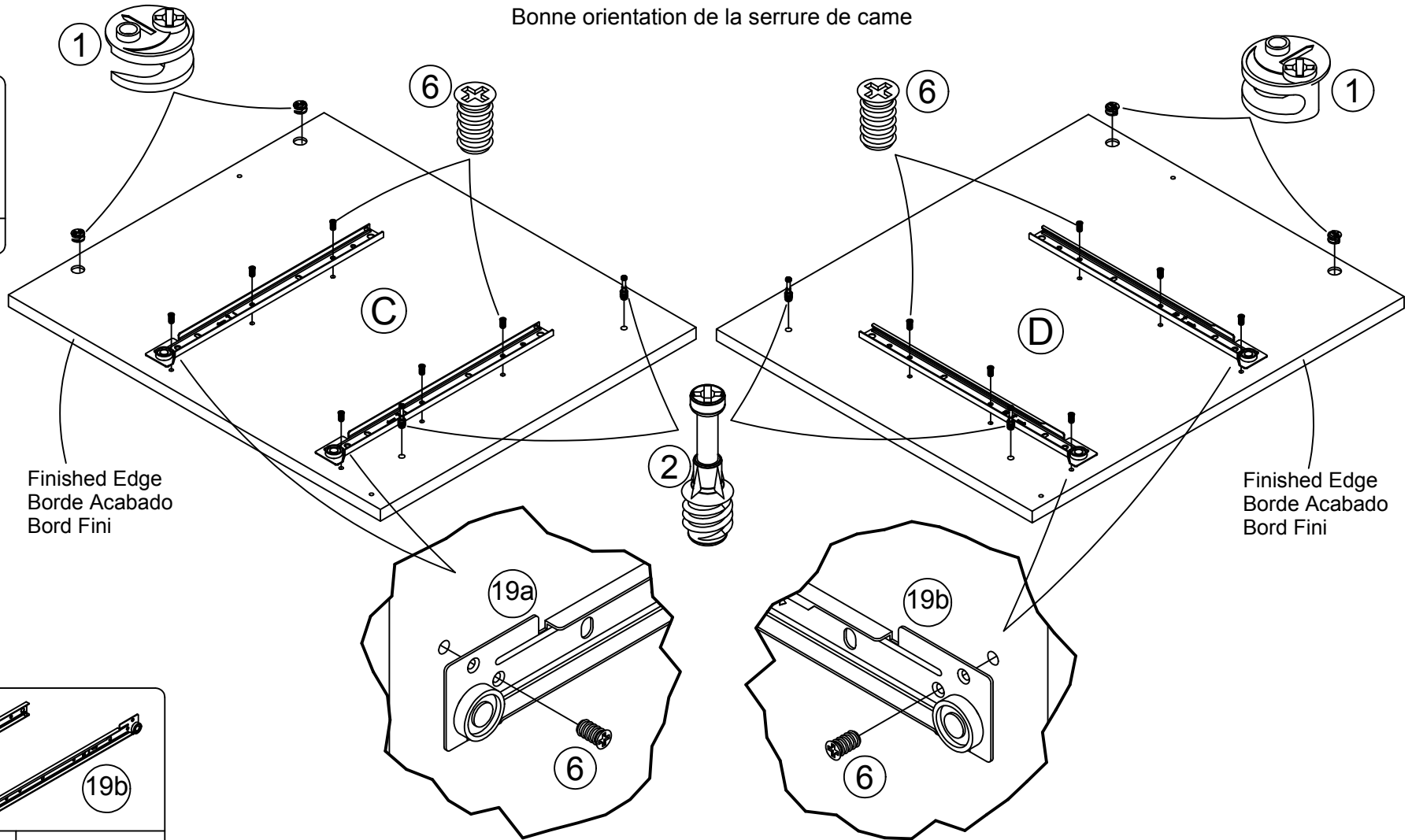
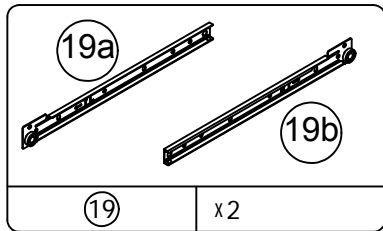
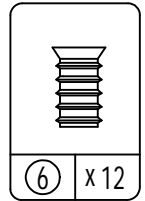
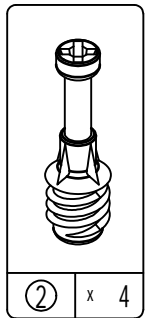
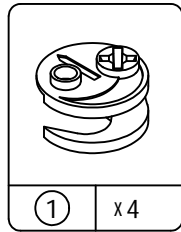
Loosen to separate.  
Desajuste para separar.  
Déssezrez pour séparer.



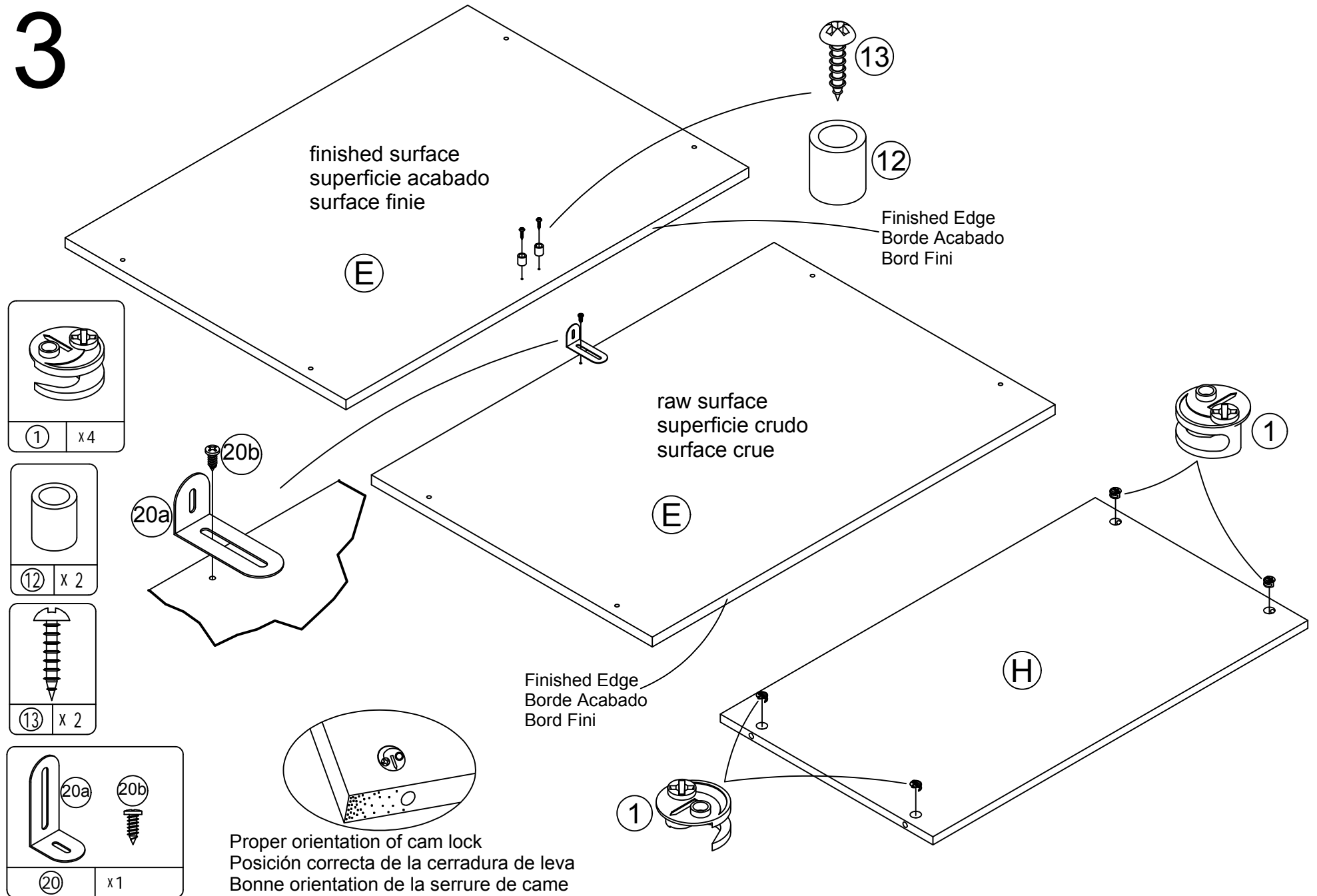
# 2



Proper orientation of cam lock  
Posición correcta de la cerradura de leva  
Bonne orientation de la serrure de came

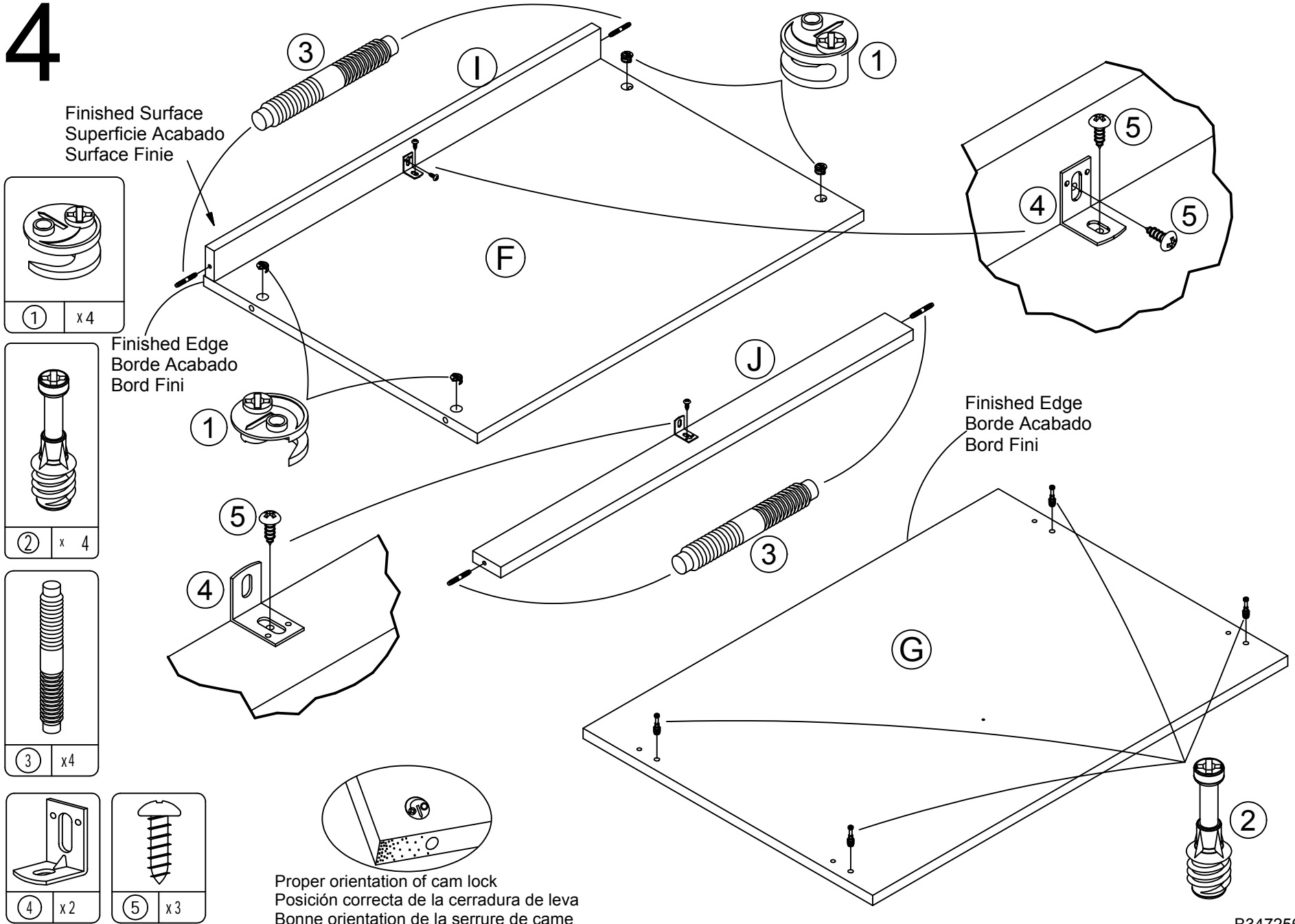


# 3

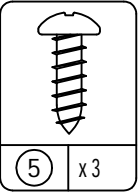
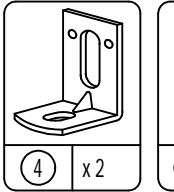
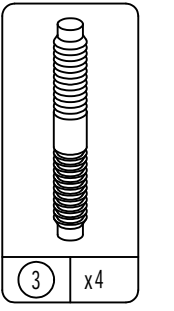
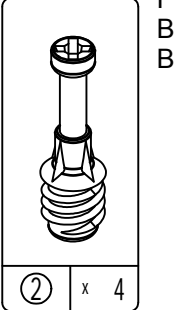
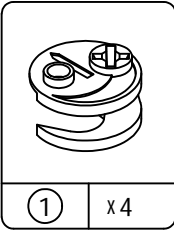




# 4



Finished Surface  
Superficie Acabado  
Surface Finie

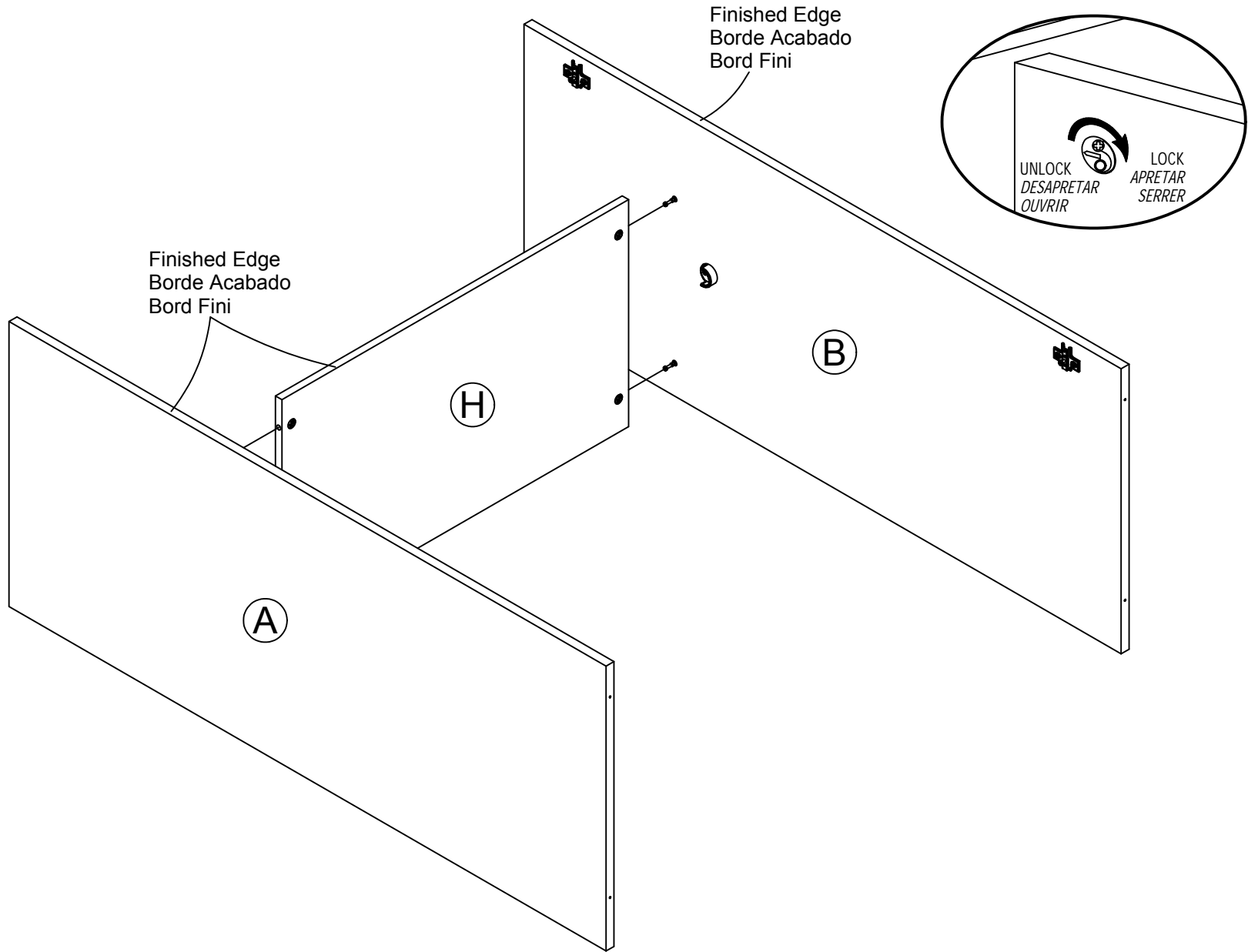


Finished Edge  
Borde Acabado  
Bord Fini

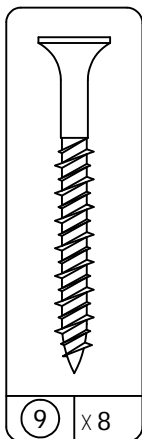
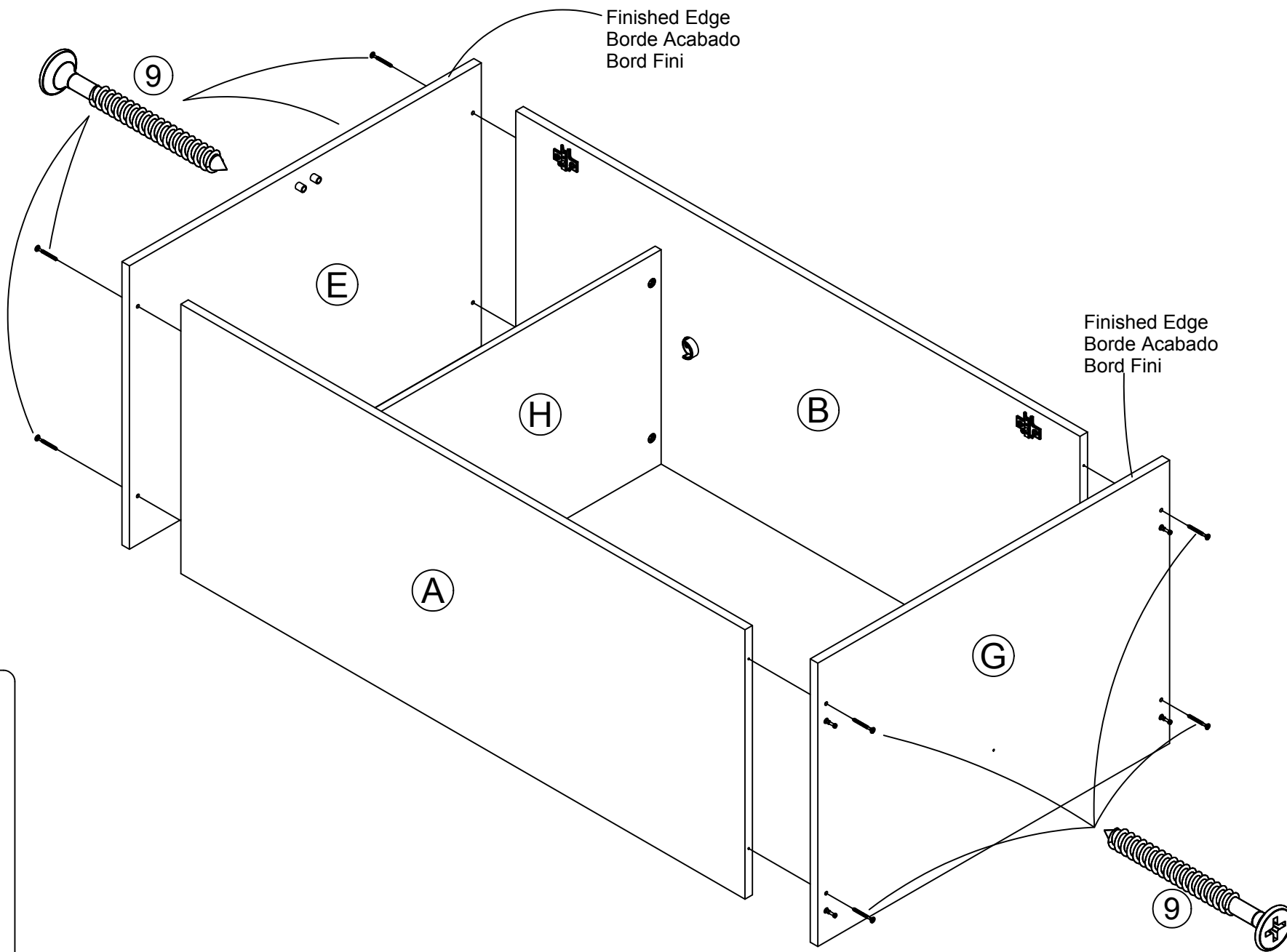
Finished Edge  
Borde Acabado  
Bord Fini

Proper orientation of cam lock  
Posición correcta de la cerradura de leva  
Bonne orientation de la serrure de came

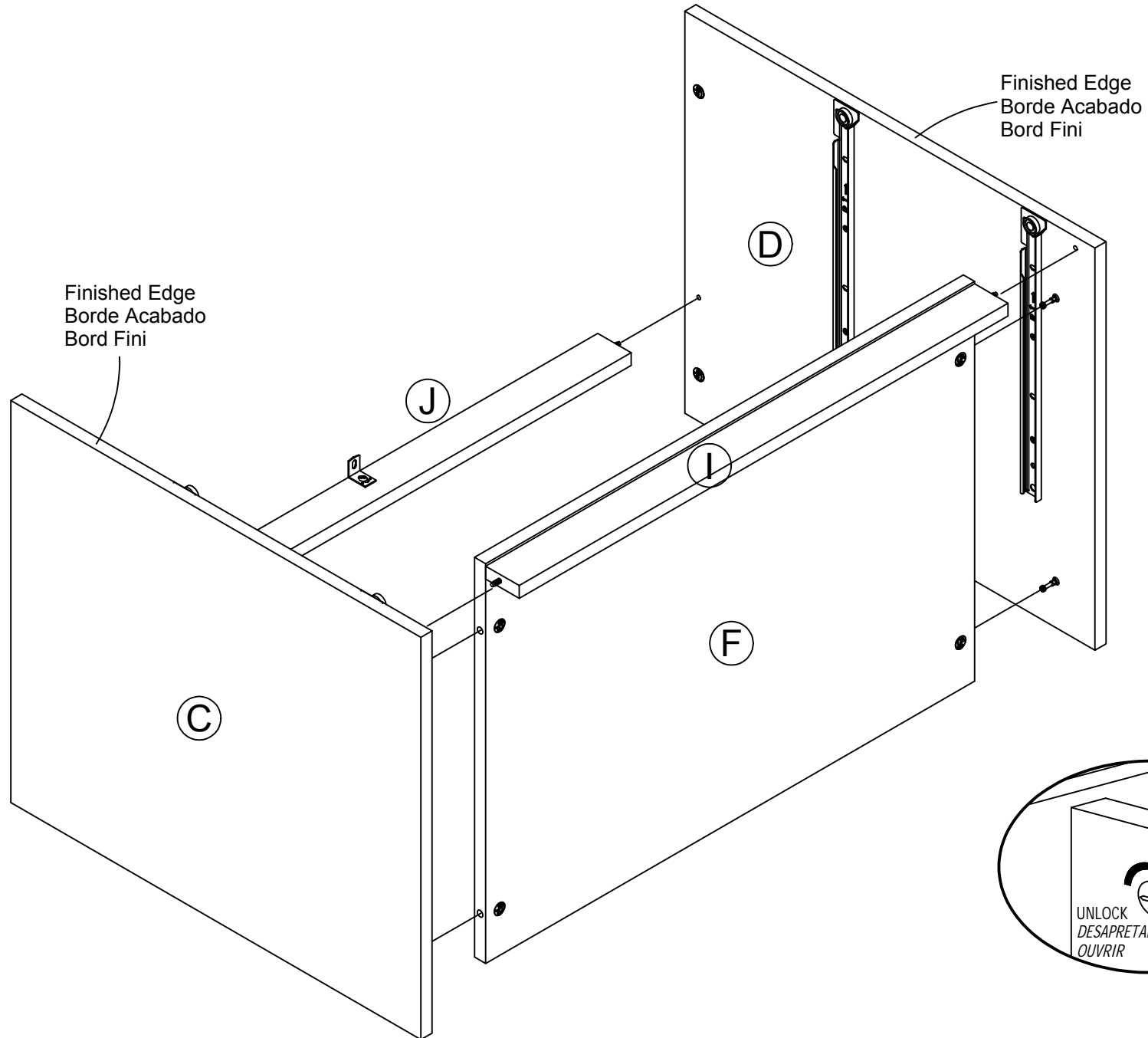
# 5



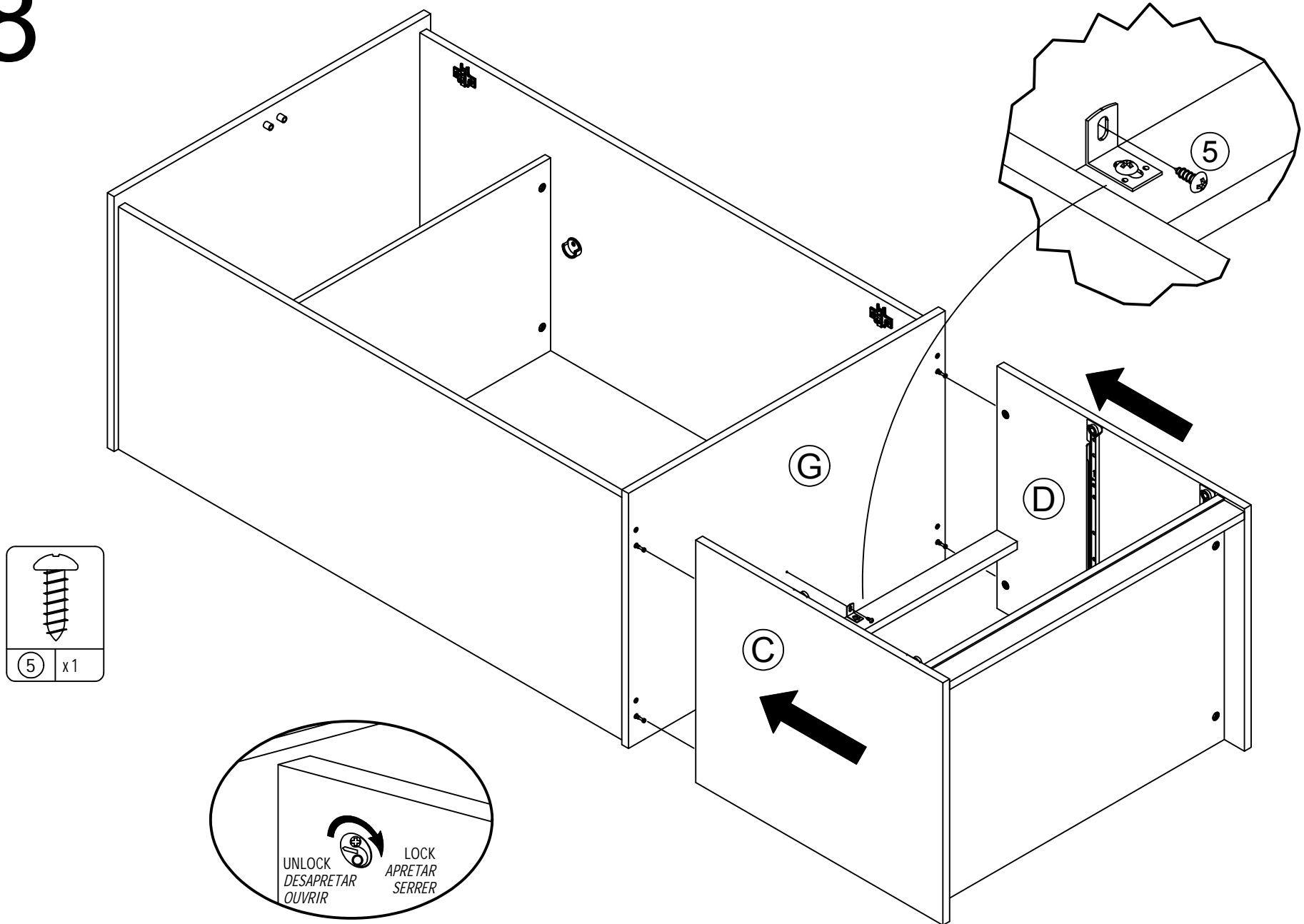
6



7

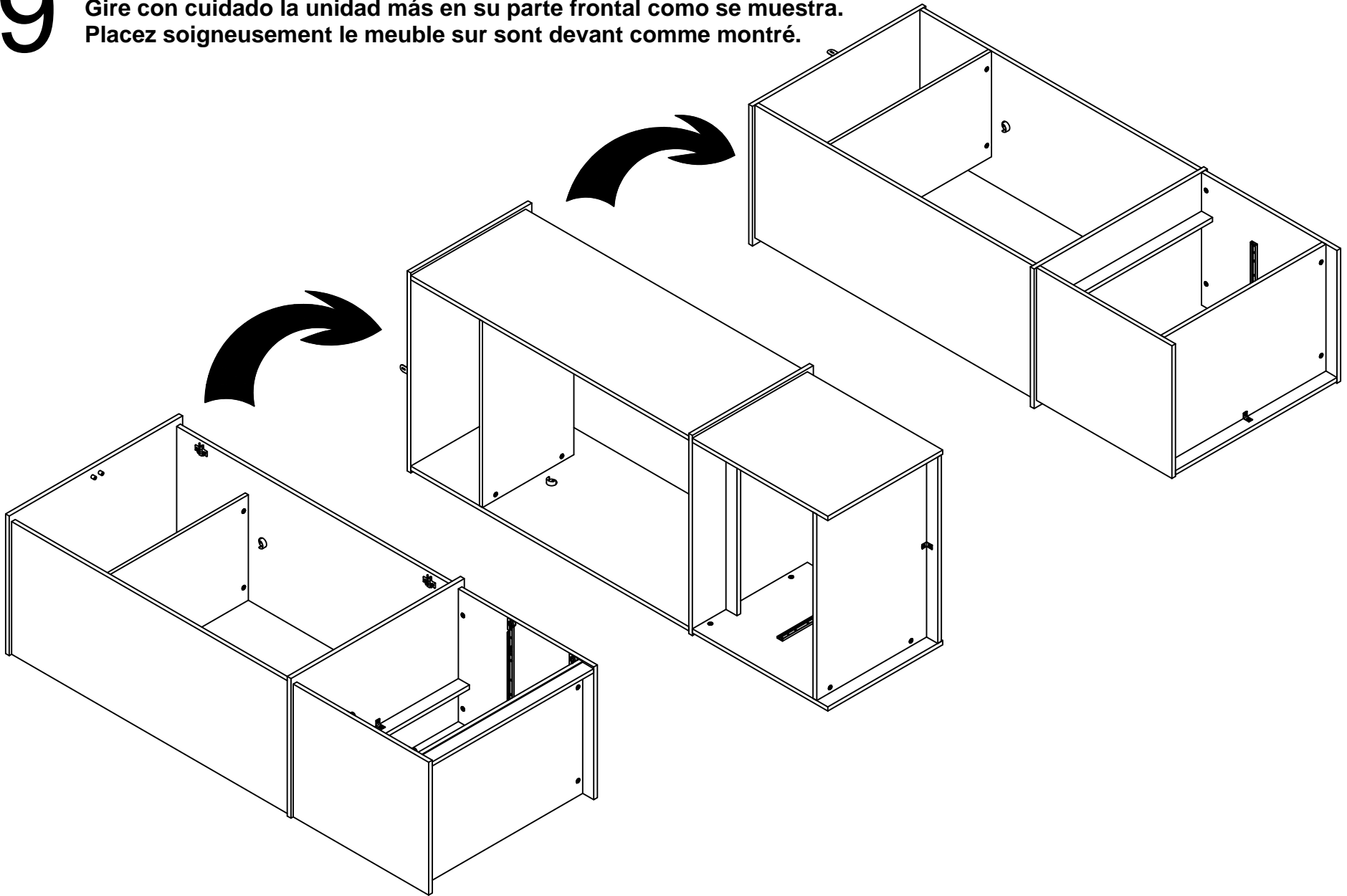


# 8

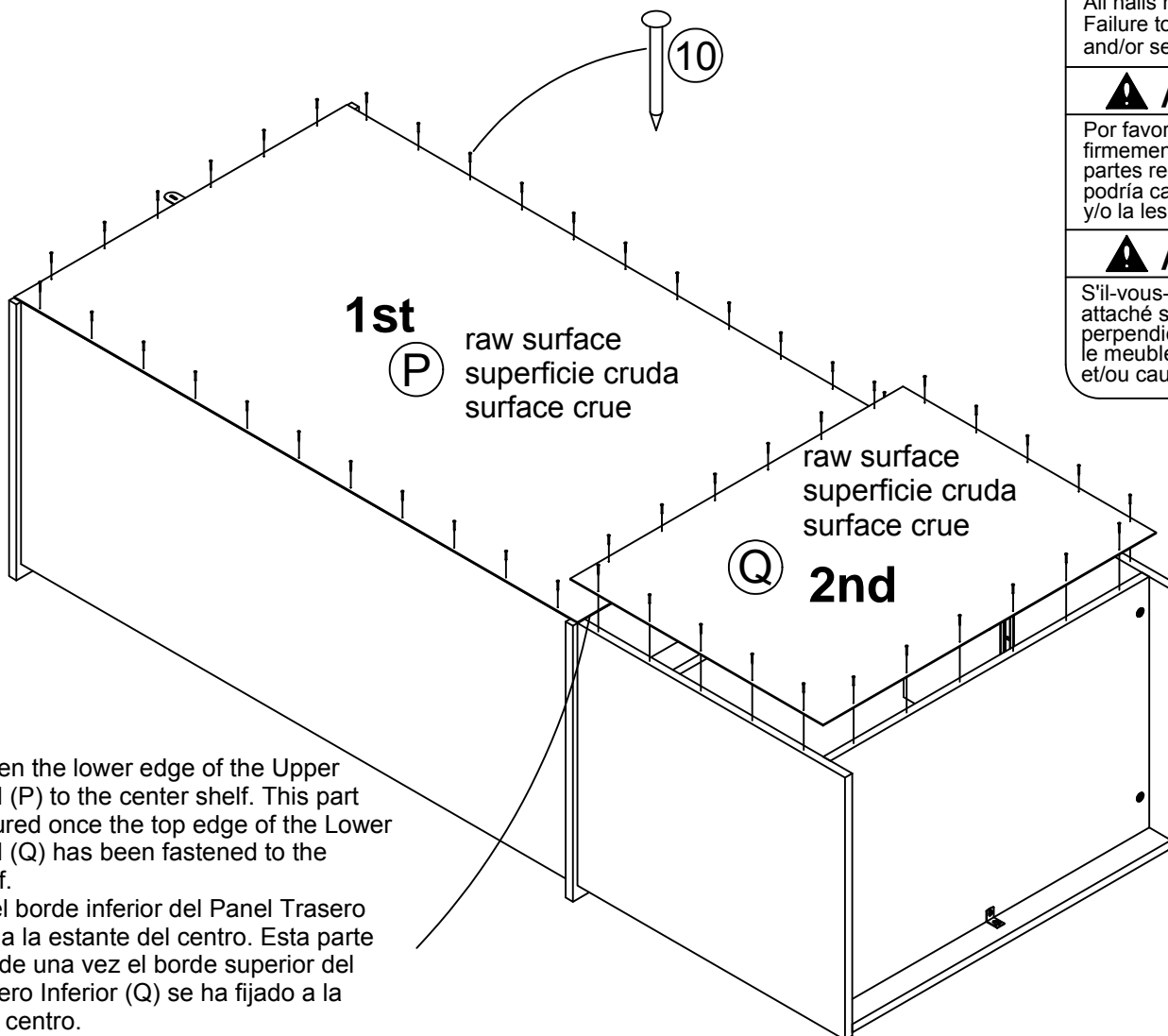
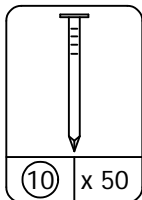


9

Carefully turn the unit over on its front as shown.  
Gire con cuidado la unidad más en su parte frontal como se muestra.  
Placez soigneusement le meuble sur sont devant comme montré.



# 10



Do not fasten the lower edge of the Upper Back Panel (P) to the center shelf. This part will be secured once the top edge of the Lower Back Panel (Q) has been fastened to the center shelf.

No sujete el borde inferior del Panel Trasero Inferior (P) a la estante del centro. Esta parte se obtiene de una vez el borde superior del Panel Trasero Inferior (Q) se ha fijado a la estante del centro.

Ne pas fixer le bord inférieur du Panneau Arrière Supérieur (P) à l'étagère du centre. Cette pièce sera fixée une fois que le bord supérieur du Panneau Arrière Inférieur (Q) sera fixé à l'étagère du centre.

## ⚠ WARNING

Please make sure that the back panel is attached securely. All nails must be driven into the parts straight. Failure to do so could cause instability, product collapse, and/or serious injury.

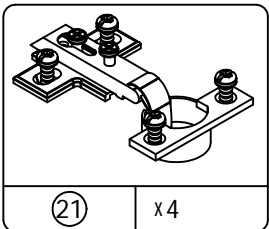
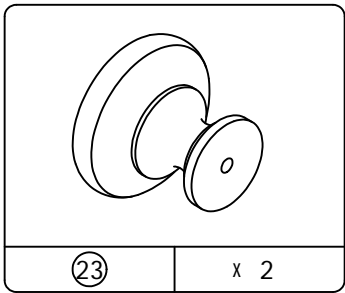
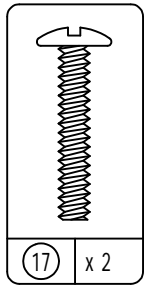
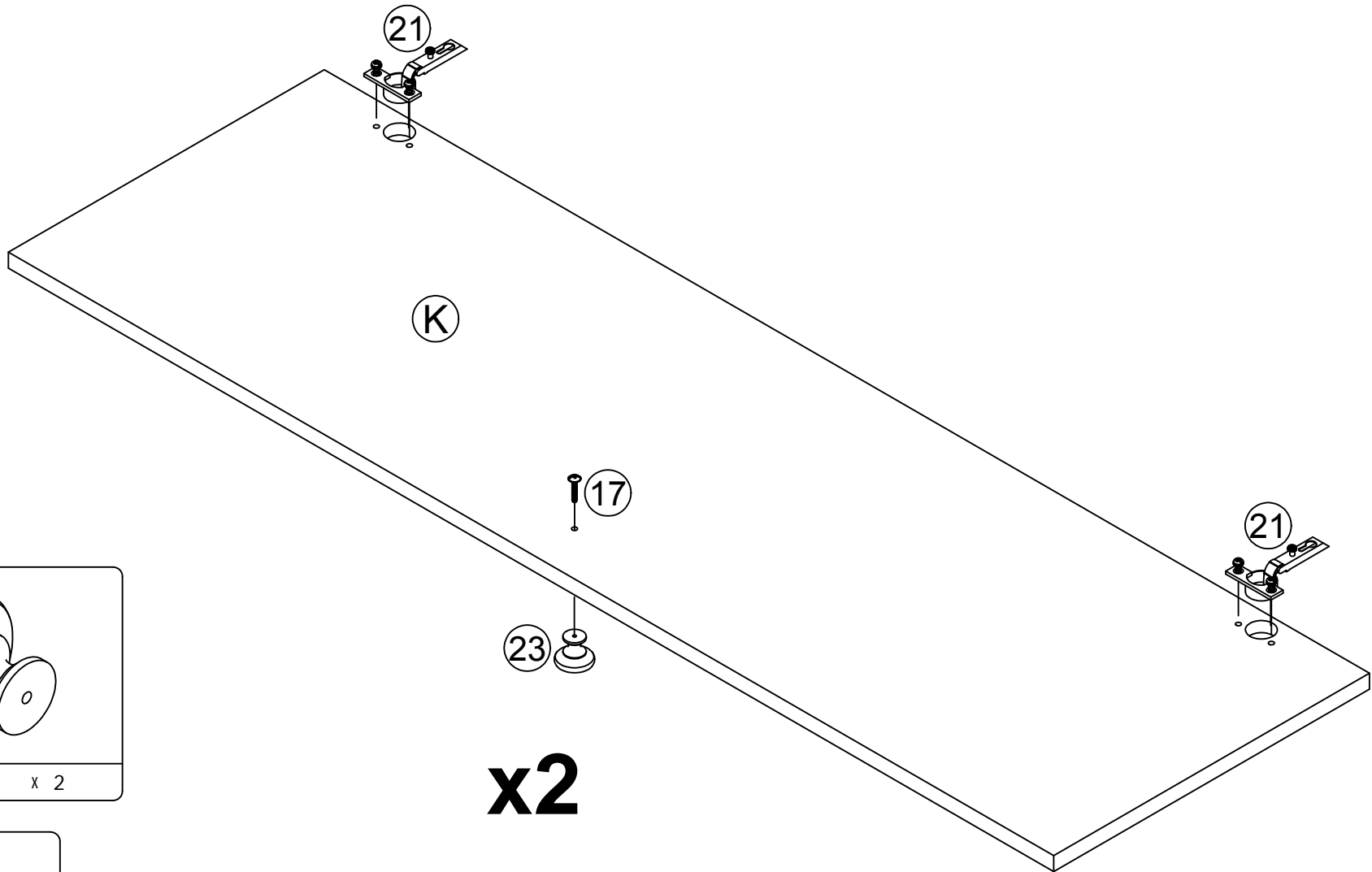
## ⚠ ADVERTENCIA

Por favor asegúrese que el panel trasero es atan firmemente. Todos los clavos deben manejarse en las partes recto y firmemente. El fracaso para hacer para que podría causar inestabilidad, derrumbamiento del producto, y/o la lesión seria.

## ⚠ AVERTISSEMENT

S'il-vous-plaît assurez-vous que le panneau arrière soit attaché solidement. Tous les clous doivent être enfoncés perpendiculairement et solidement dans les pièces. Sinon le meuble peut devenir instable, s'effondrer subitement et/ou causer des blessures graves.

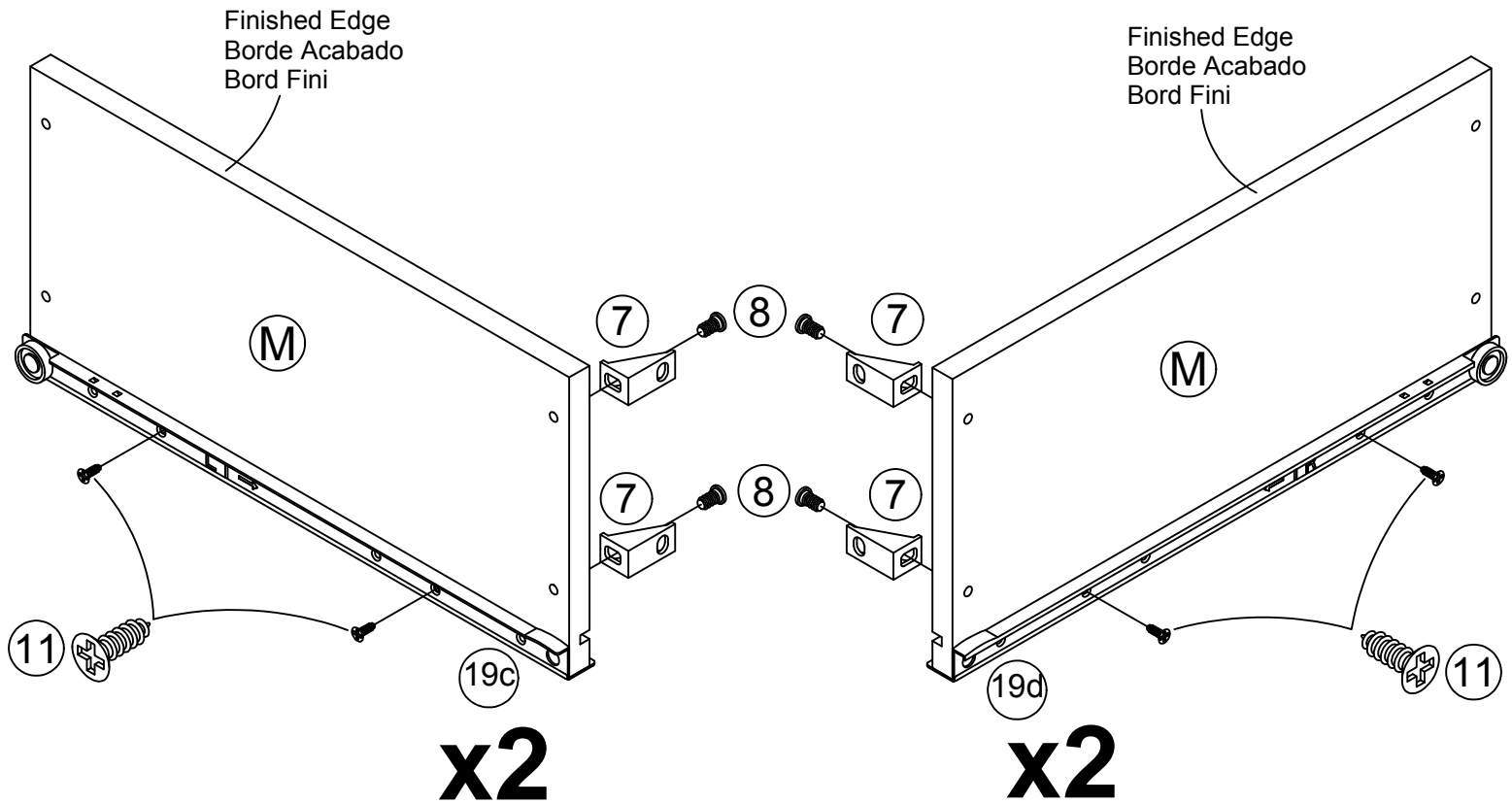
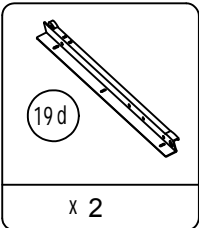
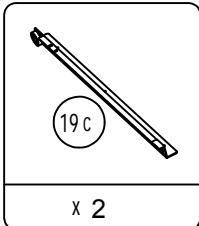
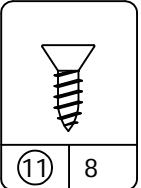
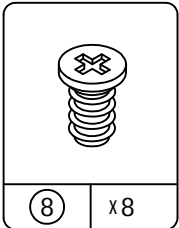
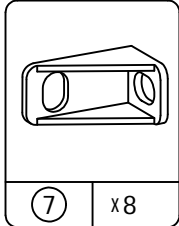
# 11



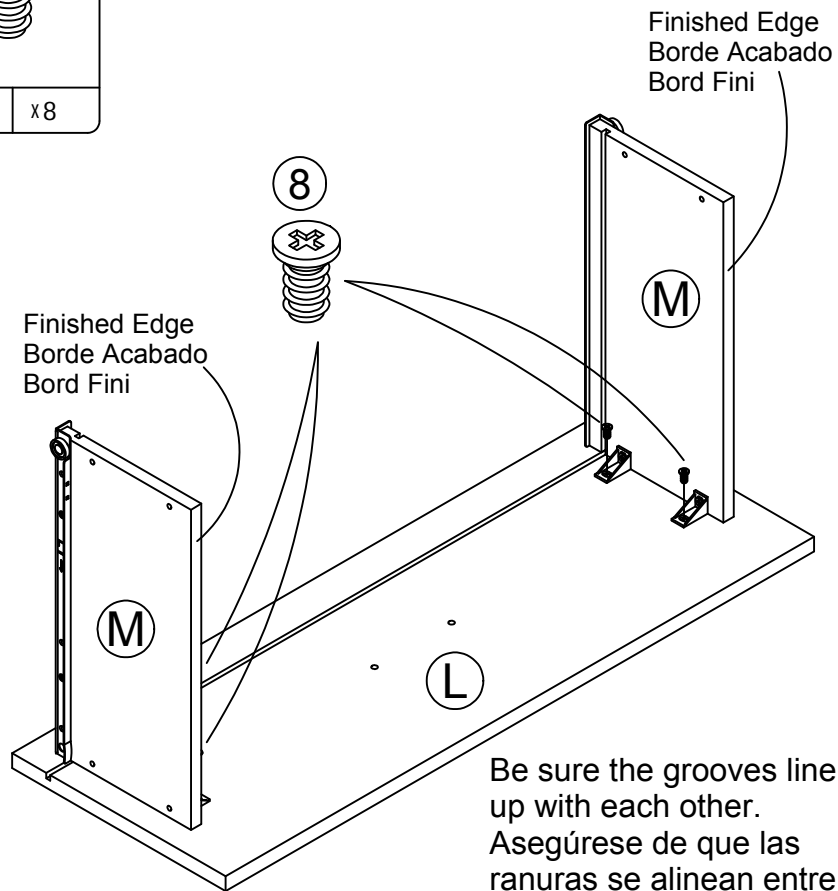
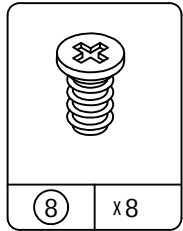
**x2**



# 12



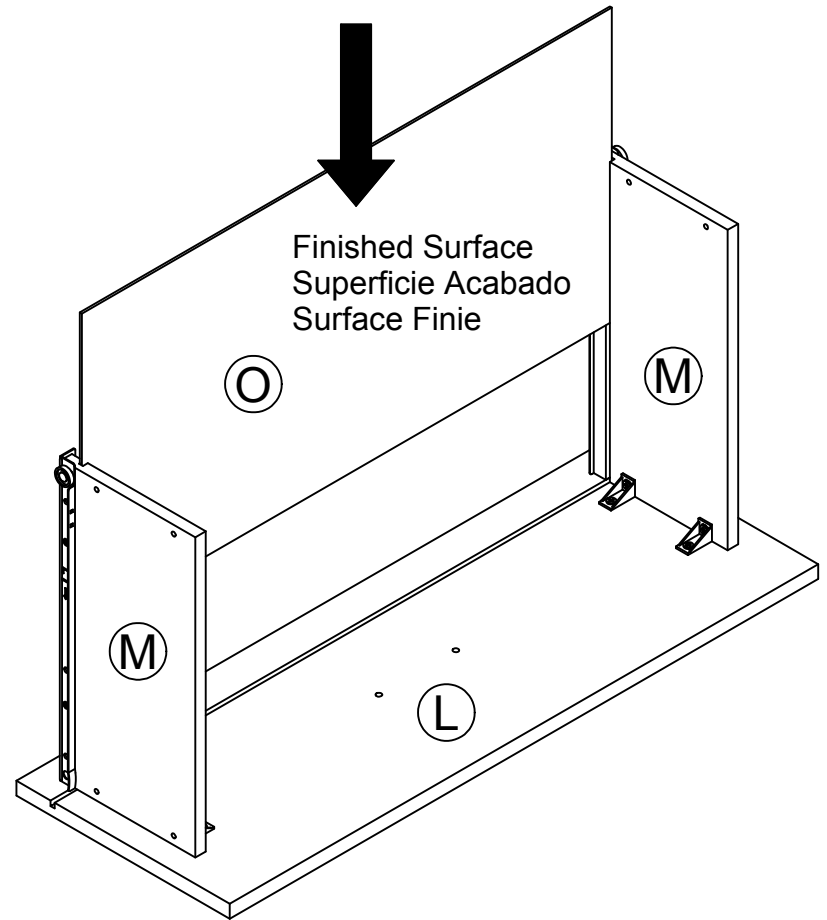
# 13



**x2**

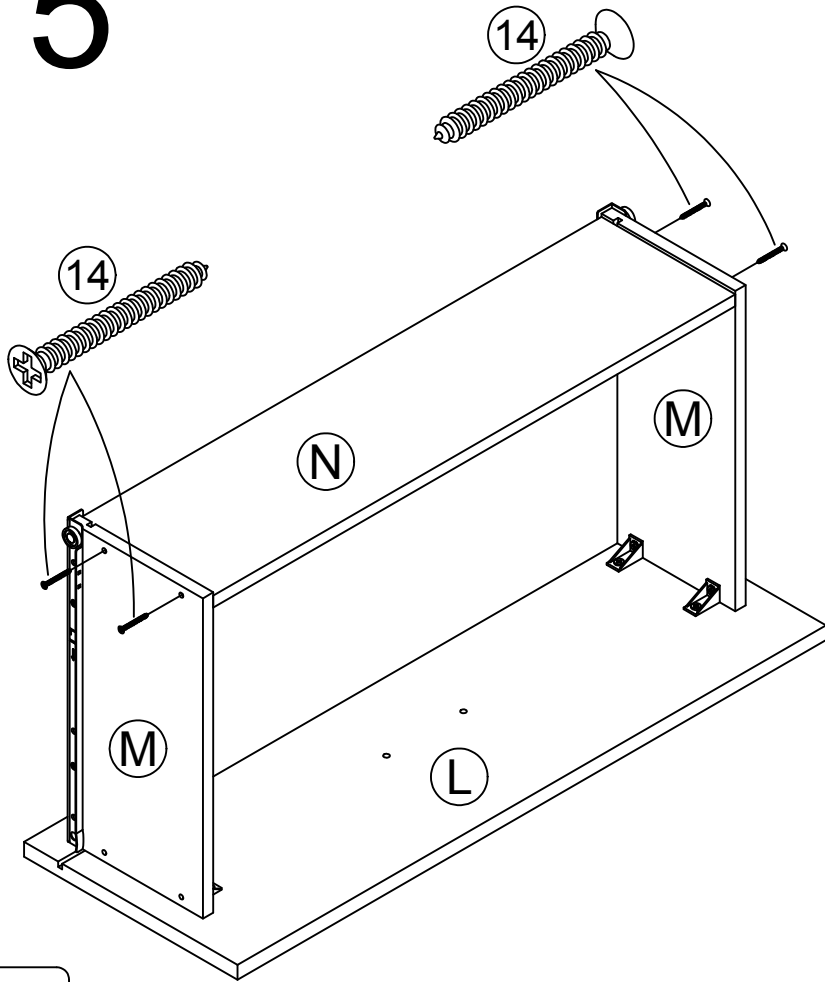
Be sure the grooves line up with each other.  
Asegúrese de que las ranuras se alinean entre sí.  
Assurez-vous que les rainures s'alignent les uns avec les autres.

# 14

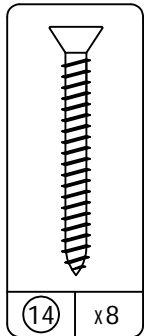


**x2**

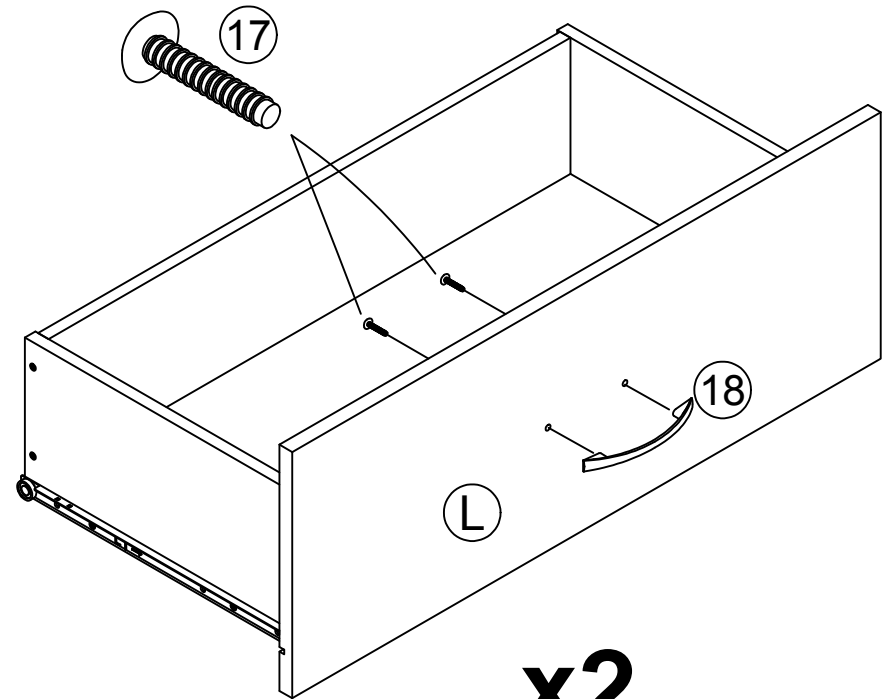
# 15



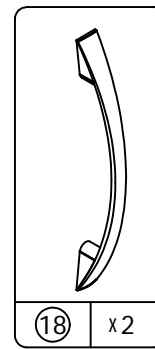
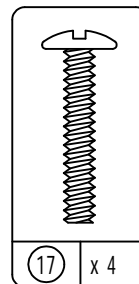
**x2**



# 16

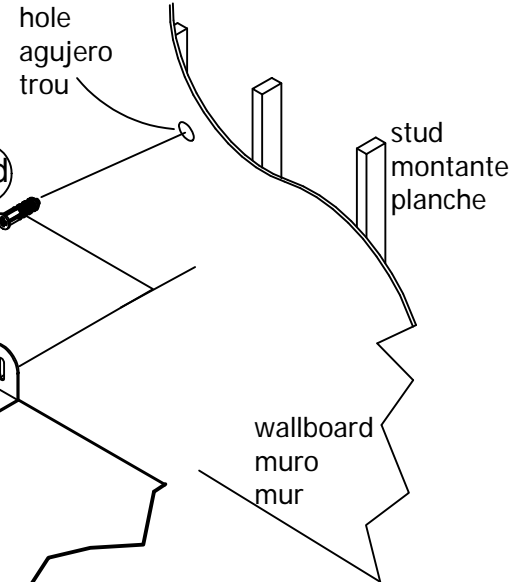
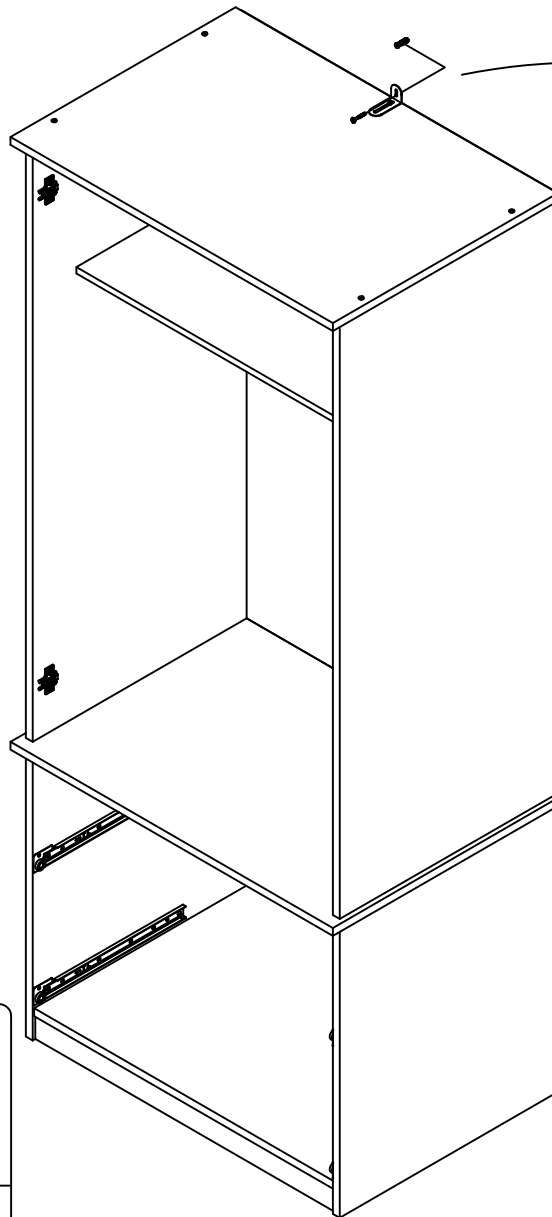


**x2**



# 17

Securely fasten cabinet to the wall.  
Sujete firmemente el gabinete a la pared.  
Fixer solidement l'armoire au mur.



**Option 1:**

Securely screw (20c) into solid area of the wall as shown.

**Opción 1:**

Atornille firmemente (20c) en el área sólida de la pared como mostrado.

**L'option 1:**

Vissez solidement (20c) dans une région solide du mur comme montré.

**Option 2:**

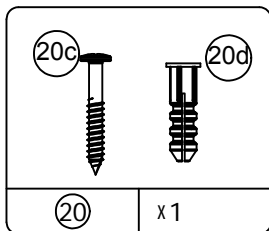
Drill a 3/16" diameter hole (5mm) in the wallboard. Tap the wall anchor (20d) into the hole until it is flush. Fasten the wall bracket (20a) to the wall anchor (20d) with the screw (20c).

**Opción 2:**

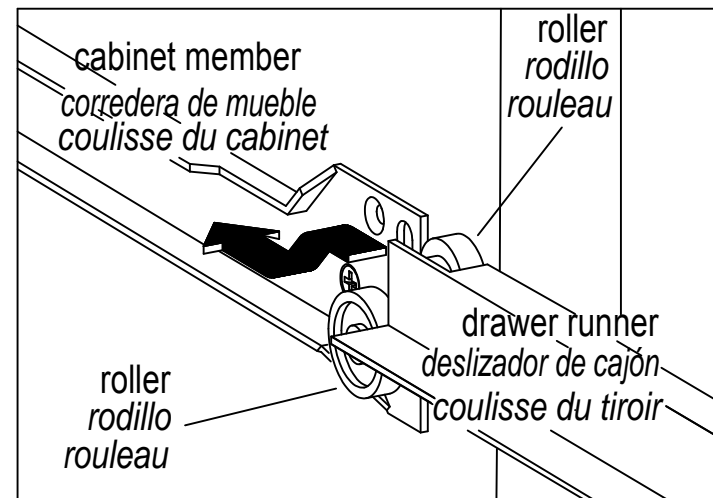
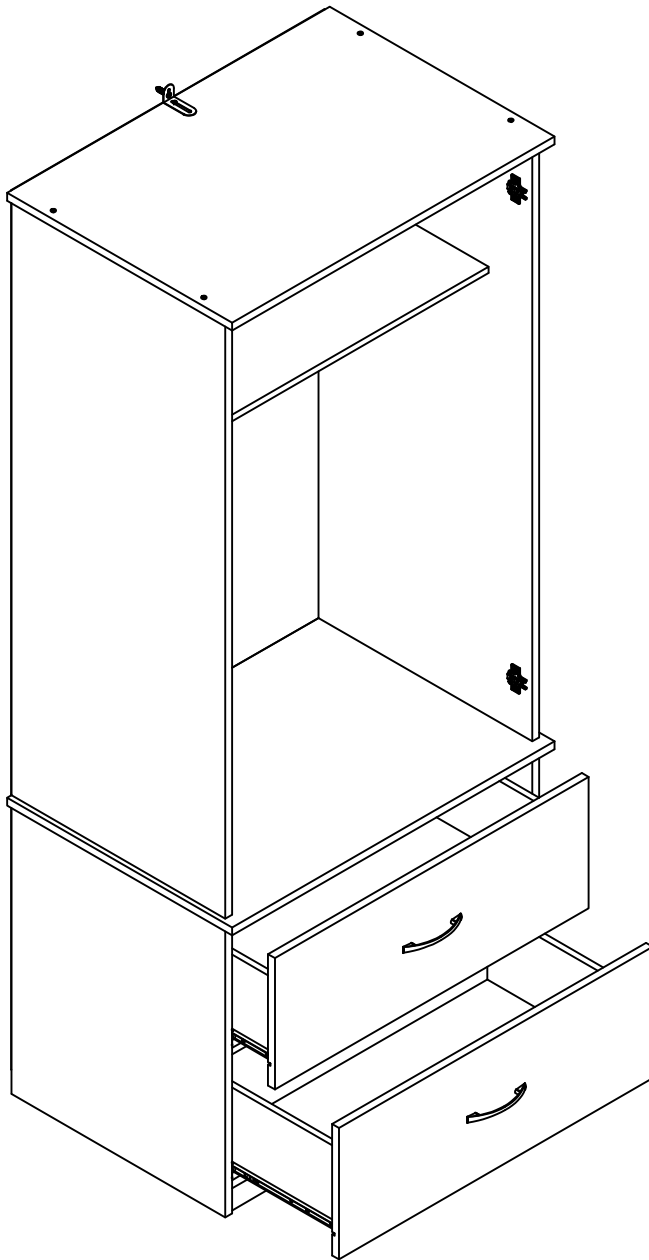
Taladre un agujero de 3/16" de diámetro (5mm) en la pared. Golpea la ancla de pared (20d) en el agujero hasta que sea parejo. Abroche la escuadra de pared (20a) al la ancla de la pared (20d) con el tornillo (20c).

**Option 2:**

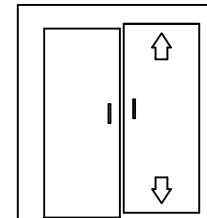
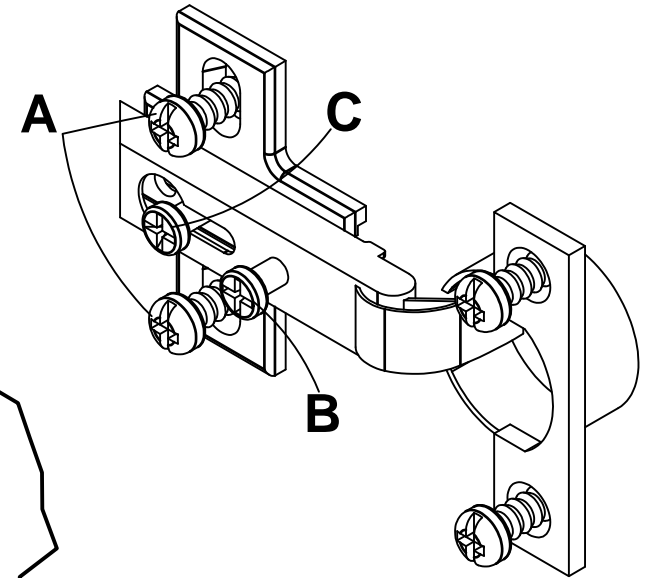
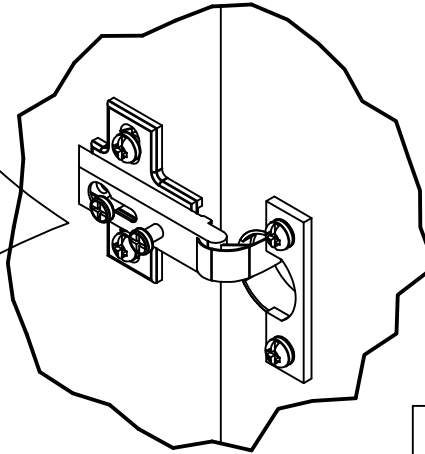
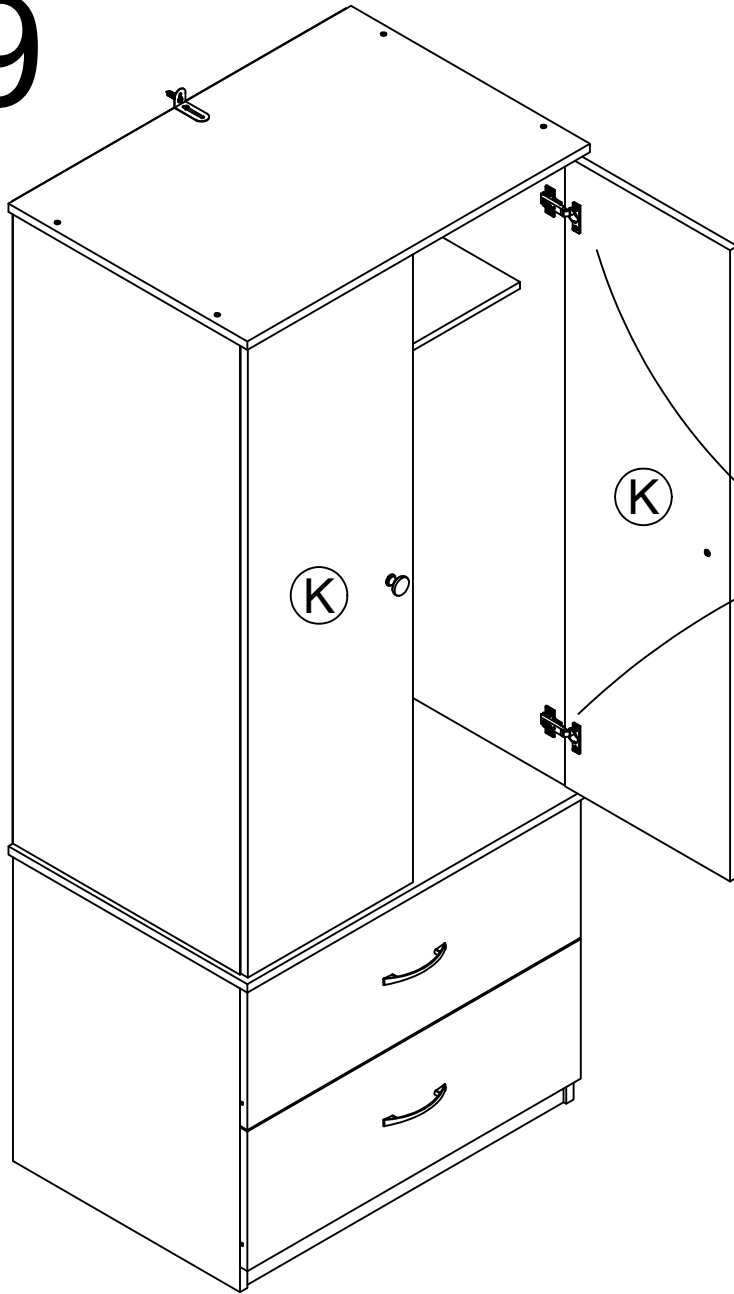
Percez un trou de 3/16" de diamètre (5 mm) dans le mur. Enfoncez l'ancrage mural (20d) dans le trou jusqu'à ce qu'il soit à égalité avec le mur. Fixez le support mural (20a) à l'ancrage mural (20d) avec la vis (20c).



# 18



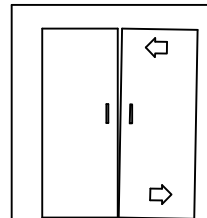
# 19



Loosen screw A  
Adjust door  
Tighten screw A

Suelte el tornillo A  
Ajuste la puerta  
Apretar el tornillo A

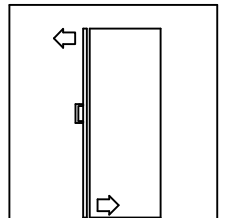
Défaites la vis A  
Ajustez la porte  
Serrez la vis A



Loosen screw C  
Turn screw B to  
move door  
Tighten screw C

Suelte el tornillo C  
Dé vuelta el tornillo B  
para mover la puerta.  
Apretar el tornillo C

Défaites la vis C  
Tournez la vis B pour  
déplacer la porte  
Serrez la vis C



Loosen screw C  
Adjust door  
Tighten screw C  
\*side view

Suelte el tornillo C  
Ajuste la puerta  
Apretar el tornillo C  
\*la vista lateral

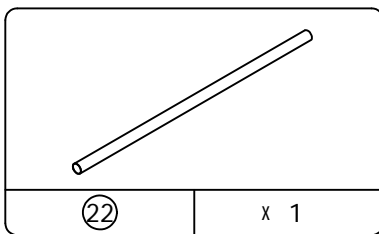
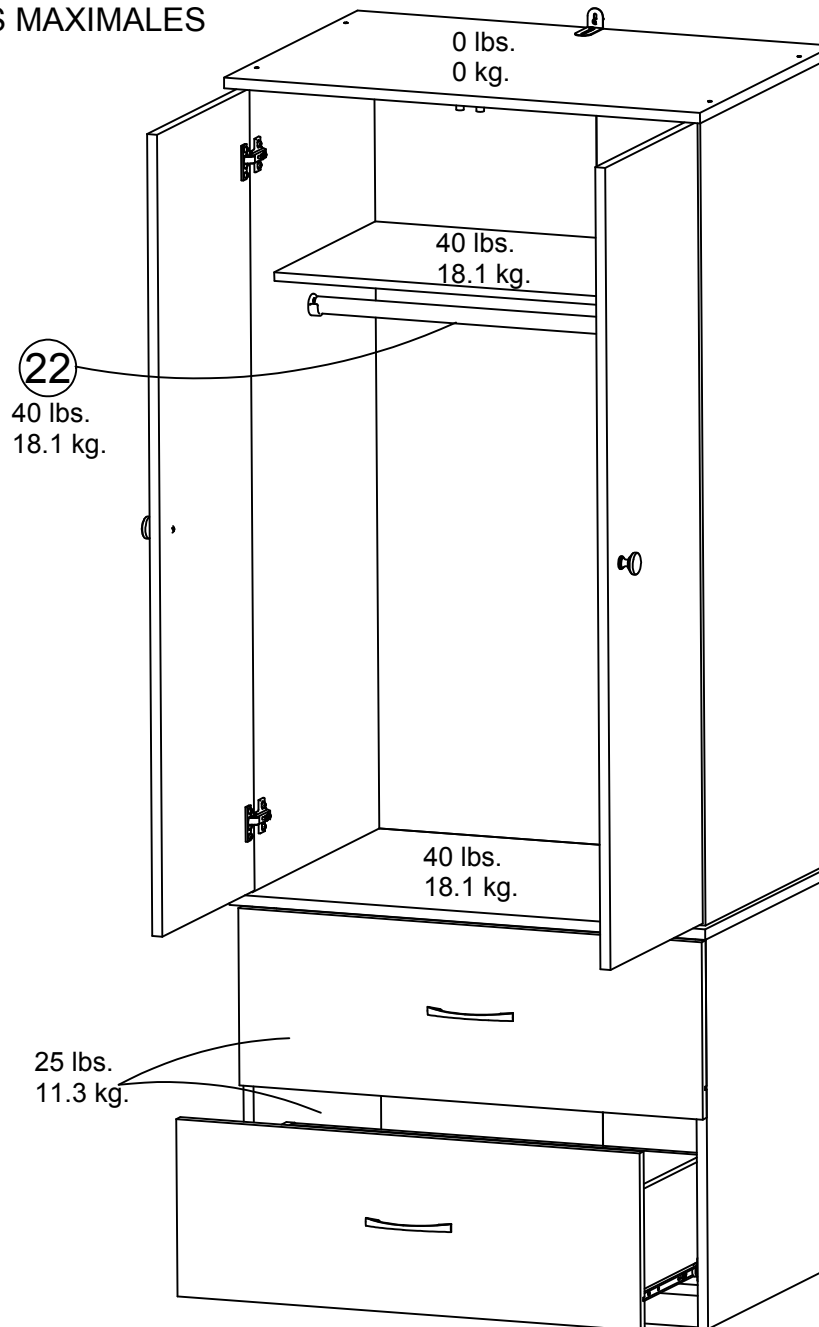
Défaites la vis C  
Ajustez la porte  
Serrez la vis C  
\*vue de côté

## MAXIMUM LOADS – CARGA MAXIMA - CHARGES MAXIMALES

This unit has been designed to support the maximum loads shown. Exceeding these load limits could cause sagging, instability, product collapse, and/or serious injury.

Esta unidad ha sido diseñada para soportar la carga máxima anotada. El exceder estos límites puede causar inestabilidad, colapsarse y/o causar serias lesiones.

Ce meuble a été conçu pour supporter les charges maximales indiquées. En excédant ces limites de charge, le meuble pourrait devenir instable, s'effondrer, et/ou causer des blessures graves.



---

## Certificate of Conformity

1. This certificate applies to the Systembuild product identified by this instruction manual.
2. This certificate applies to compliance of this product with the CPSC Ban on Lead-Containing Paint (16 CFR 1303).
3. This product is distributed by: Systembuild  
410 East First Street South  
Wright City, MO 63390  
1-866-452-4081
4. Site of Manufacture:  
 Cornwall ON
5. See front page of instruction manual for date of manufacture.