



# SAFETY DATA SHEET

Revision Date 21-Jul-2015

Version 3

## 1. IDENTIFICATION

### Product identifier

**Product Name** PC COLD WELD METAL EPOXY 56 GR

### Other means of identification

**Product Code** 84319

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Sealant

**Uses advised against** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

ITW Permatex  
10 Columbus Blvd.  
Hartford, CT 06106 USA

#### Distributor

ITW Permatex Canada  
35 Brownridge Road, Unit 1  
Halton Hills, ON Canada L7G 0C6  
Telephone: (800) 924-6994

**Company Phone Number** 1-87-Permatex  
(877) 376-2839

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**E-mail address** mail@permatex.com

## 2. HAZARDS IDENTIFICATION

### Classification

#### **OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 1A

### Label elements

#### Emergency Overview

#### **Danger**

Causes skin irritation  
Causes serious eye irritation  
May cause an allergic skin reaction  
May cause cancer

**Appearance** Gray**Physical state** Solid**Odor** Pungent sulfur**Precautionary Statements - Prevention**

Obtain special instructions before use  
 Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Wash face, hands and any exposed skin thoroughly after handling  
 Avoid breathing dust/fume/gas/mist/vapors/spray  
 Contaminated work clothing should not be allowed out of the workplace  
 Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention  
 Specific treatment (see supplemental first aid instructions on this label)  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 If eye irritation persists: Get medical advice/attention  
 IF ON SKIN: Wash with plenty of soap and water  
 Take off contaminated clothing and wash before reuse  
 If skin irritation or rash occurs: Get medical advice/attention

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

Harmful to aquatic life with long lasting effects

Unknown acute toxicity

61.5 % of the mixture consists of ingredient(s) of unknown toxicity

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**substance(s)**

Chemical Name	CAS No	Weight-%	Trade Secret
MAGNESIUM SILICATE	14807-96-6	30 - 60	*
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	10 - 30	*
GLASS OXIDE	65997-17-3	10 - 30	*
FERROSILICON	8049-17-0	10 - 30	*
NEPHELINE SYENITE	37244-96-5	1 - 5	*
SILICA, QUARTZ	14808-60-7	0.1 - 1	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

**Description of first aid measures**

<b>General advice</b>	Get medical advice/attention if you feel unwell.
<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Skin contact</b>	IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
<b>Ingestion</b>	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
<b>Self-protection of the first aider</b>	Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** See section 2 for more information.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES****Suitable extinguishing media**

Carbon dioxide (CO<sub>2</sub>), Dry chemical, Foam

**Unsuitable extinguishing media**

None.

**Specific hazards arising from the chemical**

None in particular.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

**Environmental precautions**

**Environmental precautions** Do not flush into surface water or sanitary sewer system. Collect spillage. See Section 12 for additional ecological information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Ensure adequate ventilation. Sweep up and shovel into suitable containers for disposal.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Store locked up.

**Incompatible materials** Strong oxidizing agents

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

#### Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
MAGNESIUM SILICATE 14807-96-6	TWA: 2 mg/m <sup>3</sup> particulate matter containing no asbestos and <1% crystalline silica, respirable fraction	(vacated) TWA: 2 mg/m <sup>3</sup> respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more, use Quartz limit	IDLH: 1000 mg/m <sup>3</sup> TWA: 2 mg/m <sup>3</sup> containing no Asbestos and <1% Quartz respirable dust
GLASS OXIDE 65997-17-3	TWA: 1 fiber/cm <sup>3</sup> respirable fibers: length >5 μm, aspect ratio ≥3:1, as determined by the membrane filter method at 400-450X magnification [4-mm objective], using phase-contrast illumination TWA: 5 mg/m <sup>3</sup> inhalable fraction	-	-
SILICA, QUARTZ 14808-60-7	TWA: 0.025 mg/m <sup>3</sup> respirable fraction	(vacated) TWA: 0.1 mg/m <sup>3</sup> respirable dust : (30)/( %SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA total dust : (250)/( %SiO <sub>2</sub> + 5) mppcf TWA respirable fraction : (10)/( %SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA respirable fraction	IDLH: 50 mg/m <sup>3</sup> respirable dust TWA: 0.05 mg/m <sup>3</sup> respirable dust

*NIOSH IDLH Immediately Dangerous to Life or Health*

**Other Information** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

### Appropriate engineering controls

**Engineering Controls** Showers  
Eyewash stations  
Ventilation systems

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Skin and body protection** Wear protective gloves and protective clothing.

**Respiratory protection** Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Physical state</b>	Solid
<b>Appearance</b>	Gray
<b>Odor</b>	Pungent sulfur
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No information available	
<b>Melting point / freezing point</b>	No information available	
<b>Boiling point / boiling range</b>		
<b>Flash point</b>	> 93 °C / > 200 °F	Setaflash Closed Cup
<b>Evaporation rate</b>	Not applicable	
<b>Flammability (solid, gas)</b>	No information available	
<b>Flammability Limit in Air</b>		
<b>Upper flammability limit:</b>	No information available	
<b>Lower flammability limit:</b>	No information available	
<b>Vapor pressure</b>	No information available	
<b>Vapor density</b>	No information available	
<b>Relative density</b>	2.25	
<b>Water solubility</b>	No information available	
<b>Solubility in other solvents</b>	No information available	
<b>Partition coefficient</b>	No information available	
<b>Autoignition temperature</b>	No information available	
<b>Decomposition temperature</b>	>200°C (>392°F)	
<b>Kinematic viscosity</b>	No information available	
<b>Dynamic viscosity</b>	No information available	
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	

### Other Information

<b>Softening point</b>	No information available
<b>Molecular weight</b>	No information available
<b>VOC Content (%)</b>	0
<b>Density</b>	No information available
<b>Bulk density</b>	No information available

## 10. STABILITY AND REACTIVITY

### Reactivity

No data available

### Chemical stability

Stable under recommended storage conditions.

### Possibility of Hazardous Reactions

None under normal processing.

### Conditions to avoid

Excessive heat.

### Incompatible materials

Strong oxidizing agents

**Hazardous Decomposition Products**

Carbon oxides  
Oxides of sulfur  
Metal oxides

**11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**

**Inhalation** May cause irritation of respiratory tract.

**Eye contact** Contact with eyes may cause irritation. May cause redness and tearing of the eyes.

**Skin contact** May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.

**Ingestion** Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
BISPHENOL A/EPICHLOROXYDRIN BASED EPOXY RESIN 25068-38-6	= 11400 mg/kg ( Rat )	-	-
FERROSILICON 8049-17-0	-	> 20 g/kg ( Rabbit )	-
SILICA, QUARTZ 14808-60-7	= 500 mg/kg ( Rat )	-	-

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
MAGNESIUM SILICATE 14807-96-6	-	Group 3	-	-
GLASS OXIDE 65997-17-3	-	Group 3	-	-
SILICA, QUARTZ 14808-60-7	A2	Group 1	Known	X

ACGIH (American Conference of Governmental Industrial Hygienists)

A2 - Suspected Human Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Not classifiable as a human carcinogen

NTP (National Toxicology Program)

Known - Known Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

**Target Organ Effects** Central Vascular System (CVS), Eyes, Respiratory system.

The following values are calculated based on chapter 3.1 of the GHS document .

**ATEmix (oral)** 21945 mg/kg  
**ATEmix (dermal)** 42821 mg/kg

**12. ECOLOGICAL INFORMATION****Ecotoxicity**

39 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea

MAGNESIUM SILICATE 14807-96-6	-	100: 96 h Brachydanio rerio g/L LC50 semi-static	-
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**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility**

No information available.

**Other adverse effects**

No information available

### 13. DISPOSAL CONSIDERATIONS

**Waste treatment methods**

<b>Disposal of wastes</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.
<b>Contaminated packaging</b>	Do not reuse container.
<b>US EPA Waste Number</b>	Not applicable

### 14. TRANSPORT INFORMATION

**DOT**

Proper shipping name: Not regulated

**IATA**

Proper shipping name: Not regulated

**IMDG**

Proper shipping name: Not regulated

### 15. REGULATORY INFORMATION

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Not determined
<b>ENCS</b>	Not determined
<b>IECSC</b>	Not determined
<b>KECL</b>	Not determined
<b>PICCS</b>	Not determined
<b>AICS</b>	Not determined

**Legend:**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

### US Federal Regulations

#### SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

#### SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

#### CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

#### CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

### US State Regulations

#### California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
SILICA, QUARTZ - 14808-60-7	Carcinogen

#### U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
MAGNESIUM SILICATE 14807-96-6	X	X	X
FERROSILICON 8049-17-0	X	-	-
SILICA, QUARTZ 14808-60-7	X	X	X

#### U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

<u>NFPA</u>	Health hazards 2	Flammability 1	Instability 0	-
<u>HMIS</u>	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

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#### Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**